

Green Energy: Electrochemical Synthesis of Ammonia For Energy Storage

James M. Boncella

*Materials Physics & Applications Division
Los Alamos National Laboratory
Los Alamos, New Mexico 87545*

LA-UR-13-27266



Energy Storage

Investigators:

Fernando Garzon	MPA-11
Alex Mueller	C-CDE
JoseMari Sansinena	C-CDE
Milan Sykora	C-IIAC
Neil Henson	T-1
Ivana Gonzales (PD)	T-1
Jerzy Chlistunoff	MPA-11
Cortney Kreller (PD)	MPA-11
Jim Boncella	MPA-11
Rangachary Mukundan,	MPA-11
Enrique R. Batista,	T-1
Aaron Pierpont (PD)	T-1
Albert Miglori,	MPA-CMMS
Neil Tomson (PD)	MPA-11

What are the options?

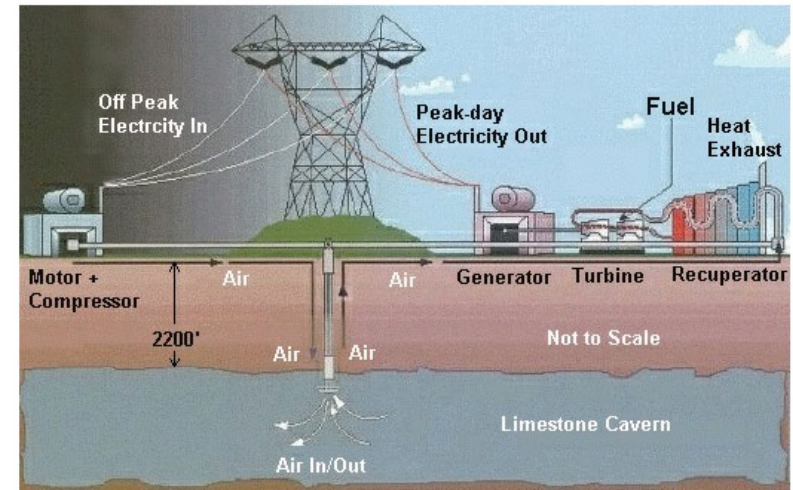
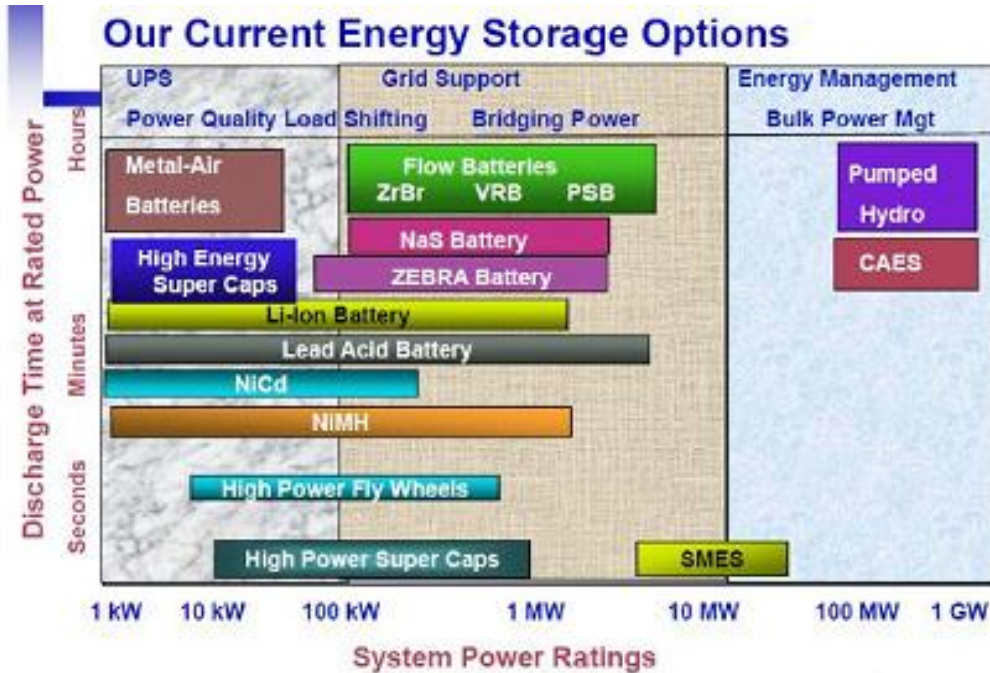
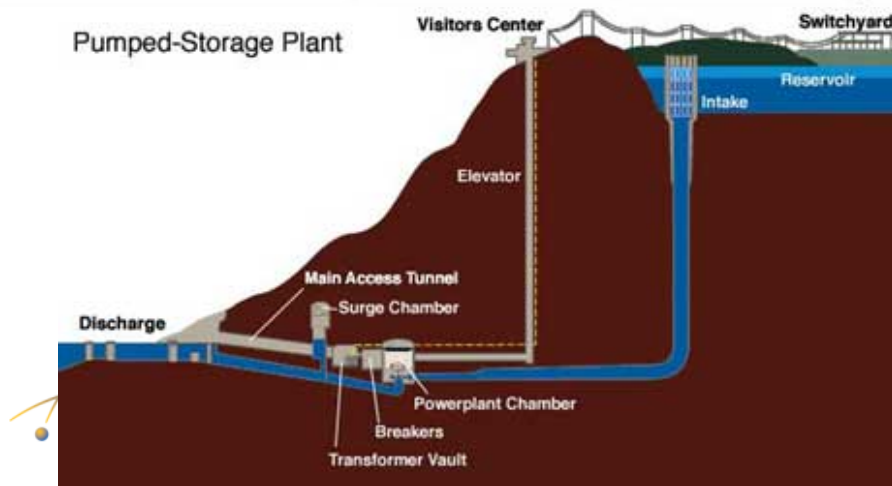


Photo Courtesy of CAES Development Company

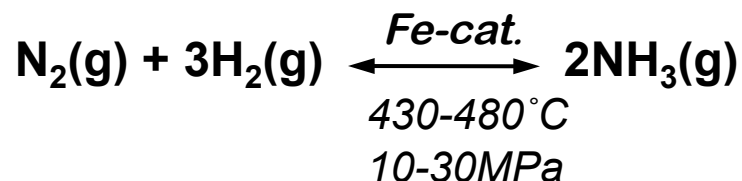
Chemical fuels store ~ 10kWhr/liter!
About 100 times more than batteries

Water, Nitrogen, CO₂ feedstocks
CO₂- very dilute <400 ppm
Nature chose carbon dioxide reduction instead of nitrogen reduction for energy storage because of easier biocatalysis (Structural diversity of organic compounds)



Conventional Ammonia Synthesis

Haber-Bosh process



$$\Delta H = -92\text{kJ/mol}$$

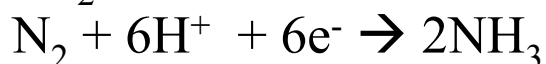
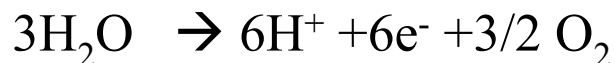
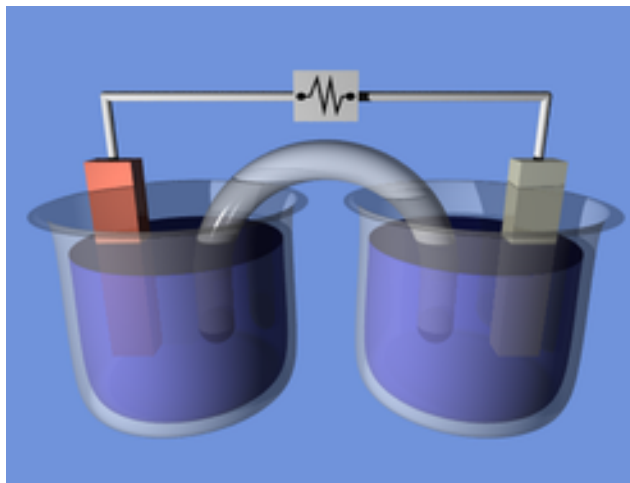
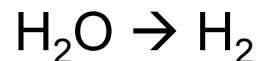
Considered a landmark in het. cat. - led to three Nobel prizes (Haber 1918, Bosch 1931, Ertl 2007)

Thermodynamic limitations:

- Gas volume decreases in rxn → high pressures needed to push equilibrium to products
- Rxn is exothermic → efficient at low Temp, but to achieve industrially sufficient rxn rates high Temps (430-480°C) are used
- Achieving industrially acceptable efficiencies (~70%) requires use of large-scale integrated facilities

What about Electrocatalysis?

Energy Storage in Chemical Bonds – N as a Hydrogen Carrier



Anode - water oxidation reaction

Cathode - nitrogen reduction reaction



Overall reaction

Theoretical potential ~0 V in aqueous media at room temperature!

The problem: Kinetics, high over potentials ... better catalysts are needed

Physical Chemistry & Materials Science

Electrolytes

- Structure-property relations for ion transport mechanisms in solid electrolytes,
- Physical chemistry and conductivity of ionic liquid/Acid salt systems
- Solubility of ammonia and influence on transport properties
- Electrocatalysis in ionic liquids, hydrogen oxidation, proton reduction,
- Electrochemical Stability Studies

Homogeneous Molecular Catalysts

- Chemical structure, reaction chemistry, charge transfer

Electrocatalyst Materials

- Surface properties, adsorption and catalysis, reaction mechanisms, electron conduction and charge transfer mechanism
- Control of particle size, nanostructure interfaces and electrode-electrolyte interactions

Experimental Plan

- Synthesize and Optimize Ionic Liquid Electrolytes
 - Measurement of proton transport properties, ammonia solubility
 - Measurement of proton transport as a function of ammonia content
 - Investigate Nitride ion formation in ionic liquids
- Synthesize and Optimize Solid Proton Conductors
 - Synthesis and Characterization of MP_2O_7 (M= Sn, W, Ti, Si, Ge, Ce and Zr)
 - Measurement of proton transport by AC impedance spectroscopy and INS
 - Theoretical Modeling of proton transport
- Synthesize and Optimize M-N Electrocatalysts
 - Characterize surface reaction chemistry
 - Heterogeneous and electrochemical methods
 - Theoretical Reaction modeling of catalysts
- * Electrochemical Reactor Design and Optimization
 - Design and build high pressure nitrogen reduction electrochemical reactor
 - Solid Electrolyte and Liquid Electrolyte configurations
 - Characterize reactor behavior

Liquid Electrolytes or Solid State Ionic Conductors for Ion Transport?

Liquid Electrolytes :

Aqueous systems: Acid or Alkaline electrolytes: water oxidizes electrode-catalyst surface inhibits reaction, narrow stability window

Organic solvents/salt systems:

acetonitrile, propylene carbonate etc: limited temperature range, stability

Molten Salts:

molten borate, hydroxide, carbonate and chloride salts: corrosive

Ionic Liquids:

Imidazolium, phosphonium etc: many electrochemical and physical properties unknown ... *Investigate ionic liquids as electrolytes for ammonia synthesis*

Solid Electrolytes:

Pervoskite oxides, beta aluminas, temperature limitations

Room Temperature Ionic Liquids

A salt consisting of an organic cation and (usually) hydrophobic anion that is a liquid at room temperature

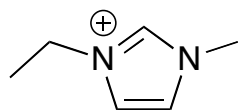
ADVANTAGES

- Low melting points
- High decomposition temperatures ($\sim 200 - 350^{\circ}\text{C}$)
- High ionic conductivities (similar to 0.01M electrolyte in organic solvent)
- Extremely low volatilities (typically non-distillable)
- Large electrochemical windows when pure (5-6V)
- Viscosity decreases and conductivity increases with temperature
- Gases such as nitrogen and ammonia have reasonable to very high solubility
- Properties can be manipulated by changing cation/anion structure

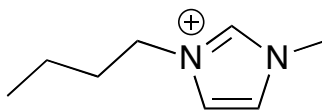
DISADVANTAGES

- Room temperature viscosities are 2-4 orders of magnitude larger than organic solvents (reagent diffusion can be an issue)
- Purification to the extent necessary for electrochemical experiments can be challenging

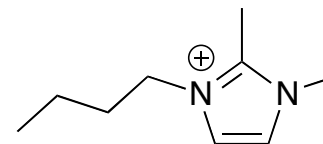
Ionic Liquids Being Investigated



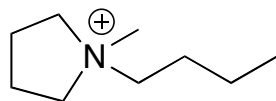
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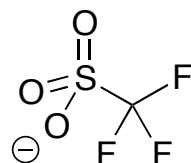
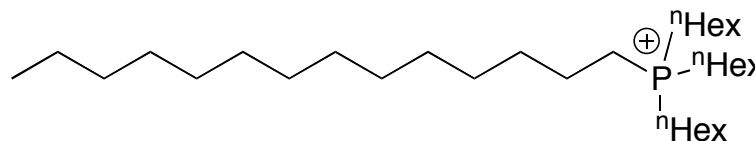
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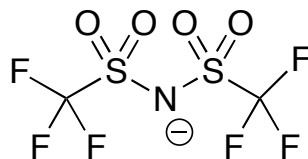
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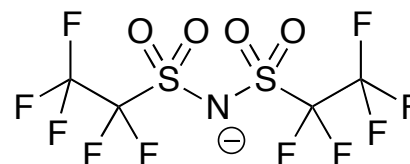
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Tf



NTf₂

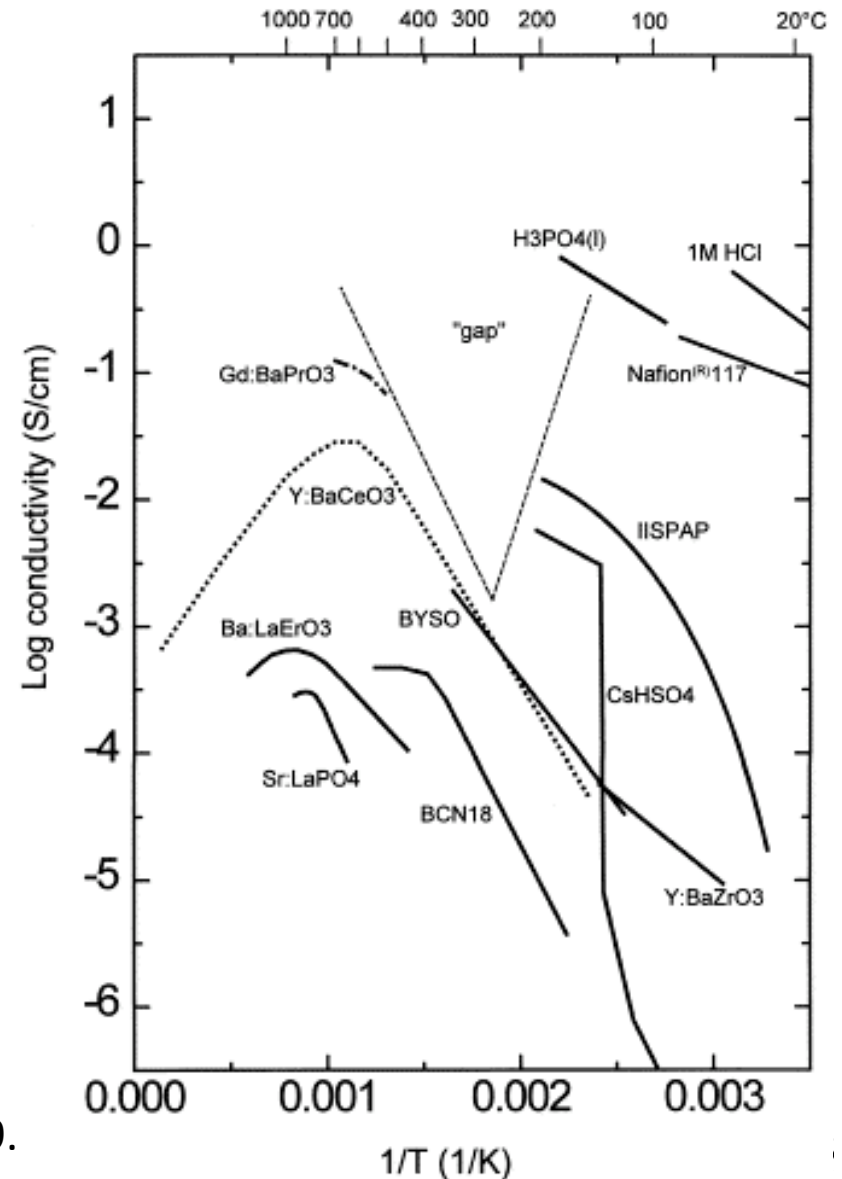


N(EtTf)₂

Mix and match various imidazolium, pyrrolidinium or phosphonium cations with hydrophobic anions gives a variety of RTILs having a range of properties.

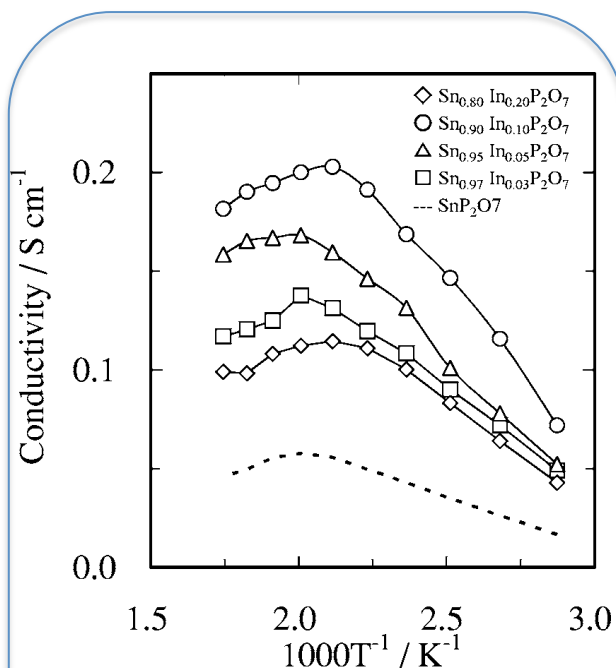
Intermediate temperature solid proton conducting electrolytes

- Each type of Fuel Cell has an operating temperature regime limited by its electrolyte
 - SOFC (700-1000°C)
 - DMFC (50-120°)
 - PAFC (150-200°C)
 - PEM (50-100°C)
- High temperature operation favors kinetics and alleviates water management difficulties
- Low temperature operation favors reduced assembly cost and improved durability
- Limited electrolyte materials available to bridge technologies in intermediate temperature range (100-400°C)

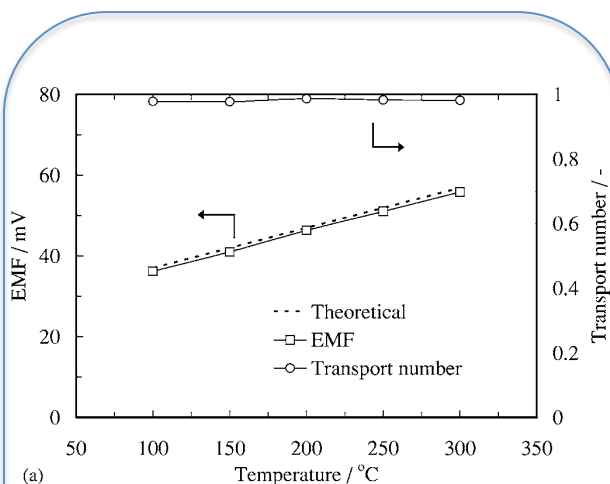


Norby *SSI*, **124**, 1999.

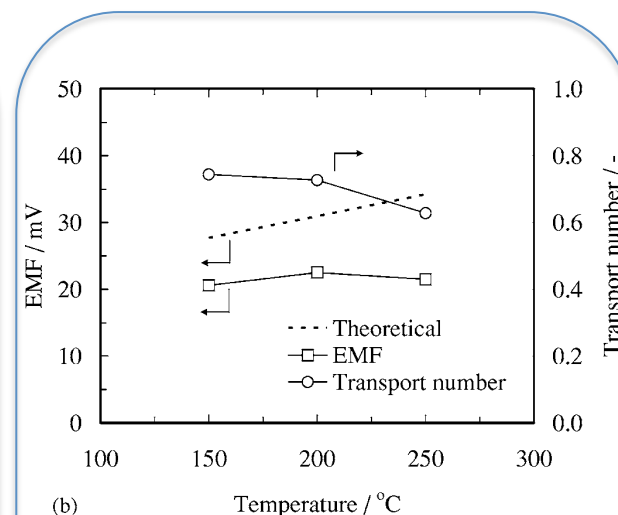
Intermediate Temperature Conductivity of SnP_2O_7



High σ in intermediate temperature range



σ_{ion} with transference number ~ 1



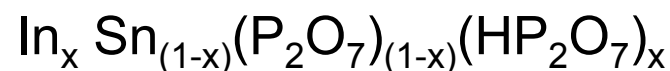
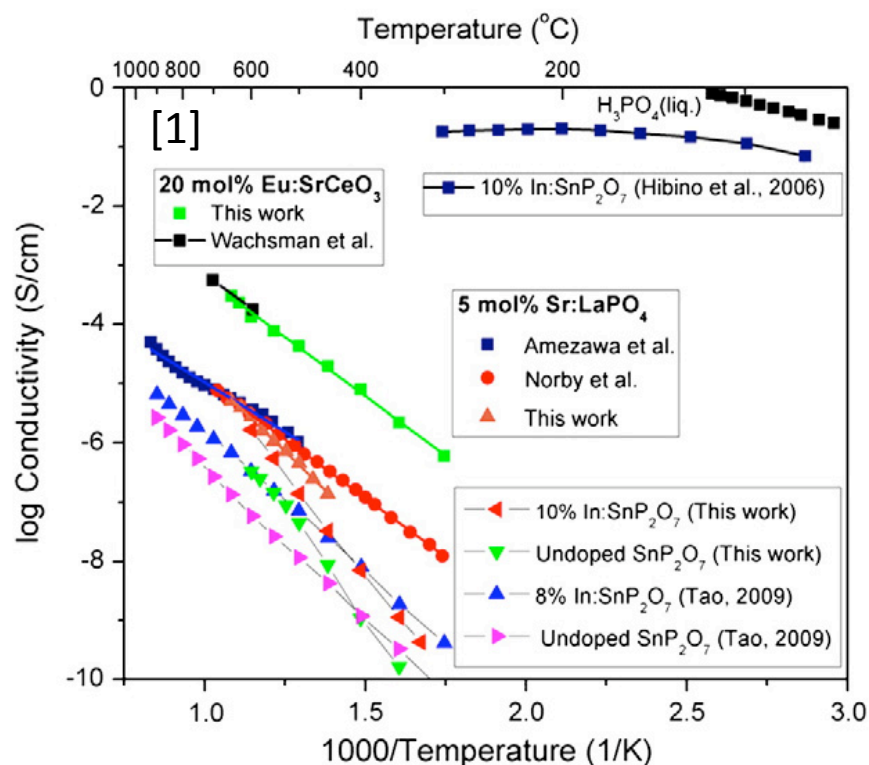
$t_{\text{H}^+} \sim 0.6-0.75$

Doped- SnP_2O_7 materials are promising candidates for intermediate temperature proton conducting electrolytes

- [1] Nagao et al., J Electrochem Soc, 2006
- [2] Nagao et al. Electrochem Solid State Lett, 2006.

Origin of ionic conductivity in SnP_2O_7 ?

1. Dopant induced defects provide sites for -OH incorporation- “Perovskite-like”
2. Facile grain-boundary pathway enabled by residual polyphosphate phase



In^{3+} doping requires the presence of $[\text{HP}_2\text{O}_7]^{3-}$ for charge balance

- [1] S.R. Padke, C.R. Bowers, E.D. Wachsman, J.C. Nino, *Solid State Ionics*, **183** (2011)
- [2] S. Tao, *Solid State Ionics*, **180** (2009)
- [3] Xu, S. Tao, P. Wormald, J.T. Irvine, *J Mat Chem*, **20**, 2010

Systematically study conductivity and stability as a function of excess P:M ratio

Synthesis of $\text{In}_{0.1}\text{Sn}_{0.9}\text{P}_2\text{O}_7$ with varying P:M

“Solution Precipitation” w/ phosphate



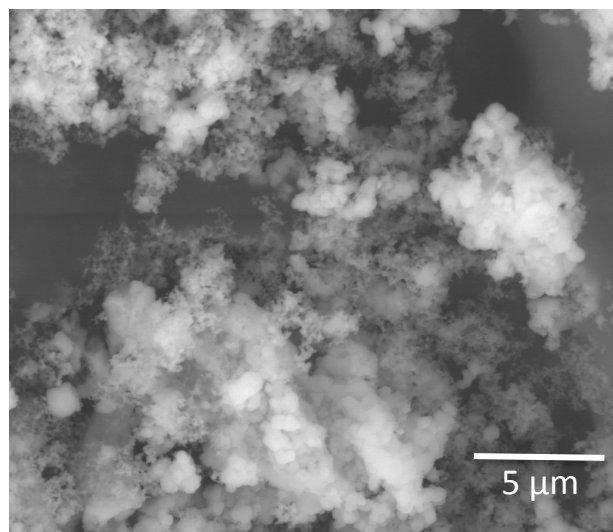
Results:

Rapid gel

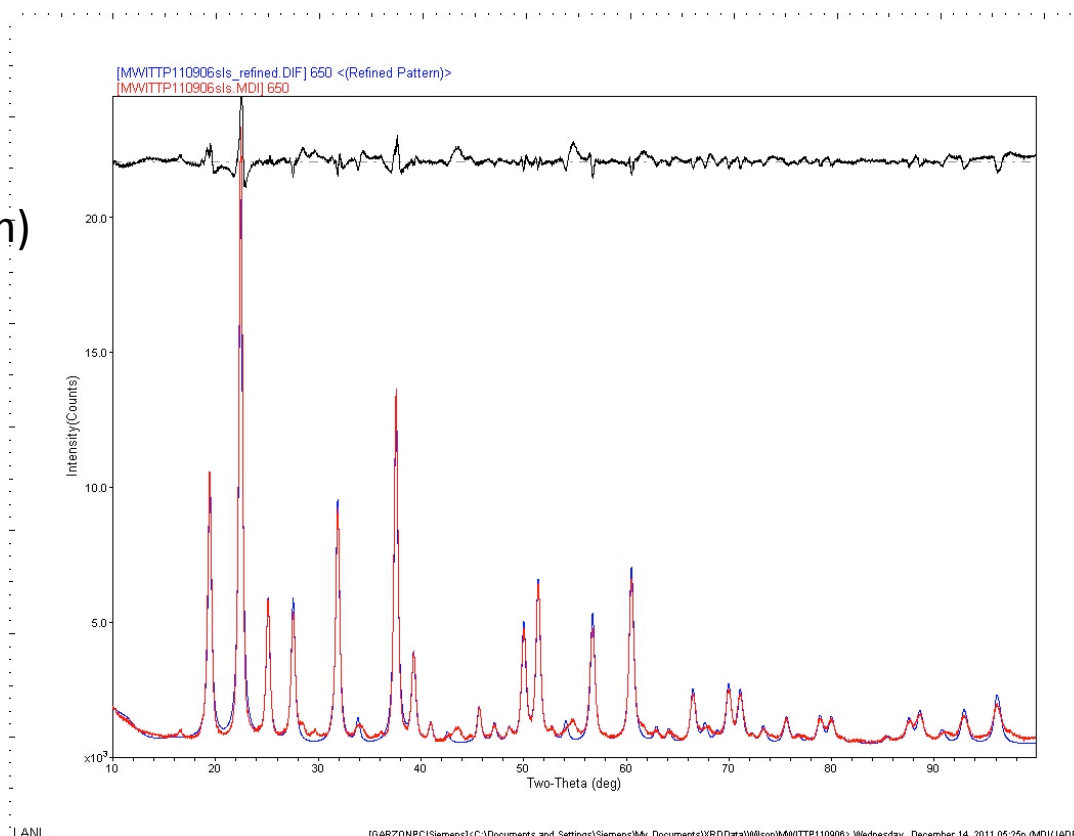
650°C crystallization

Small uniform crystallites (~ 20-30 nm)

Control of initial stoichiometry

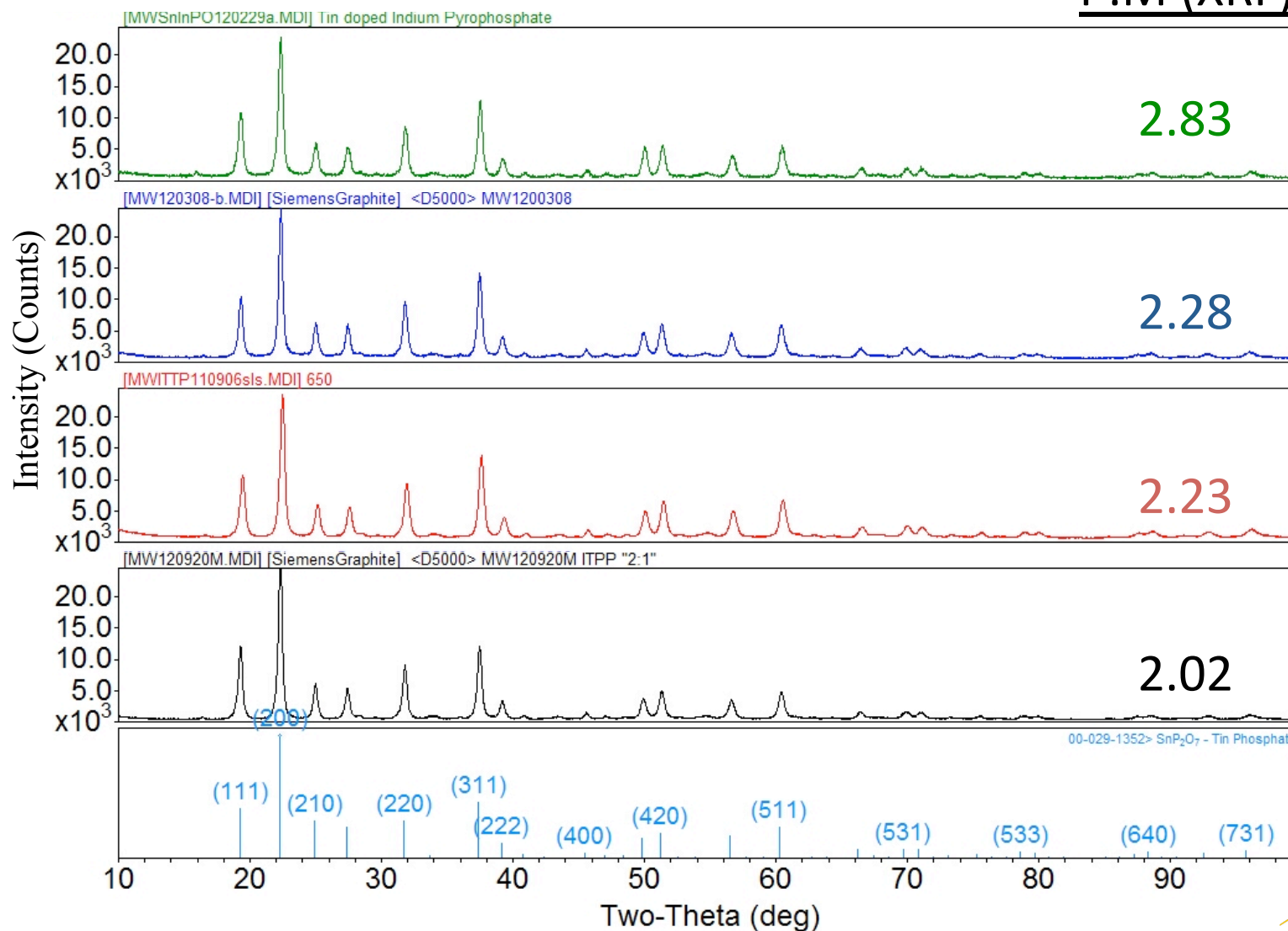


8/16/2011	mode	HV	mag	WD	spot	5 μm
2:51:42 PM	SE	20.00 kV	13 000 x	11.1 mm	3.5	JMS-042411-5

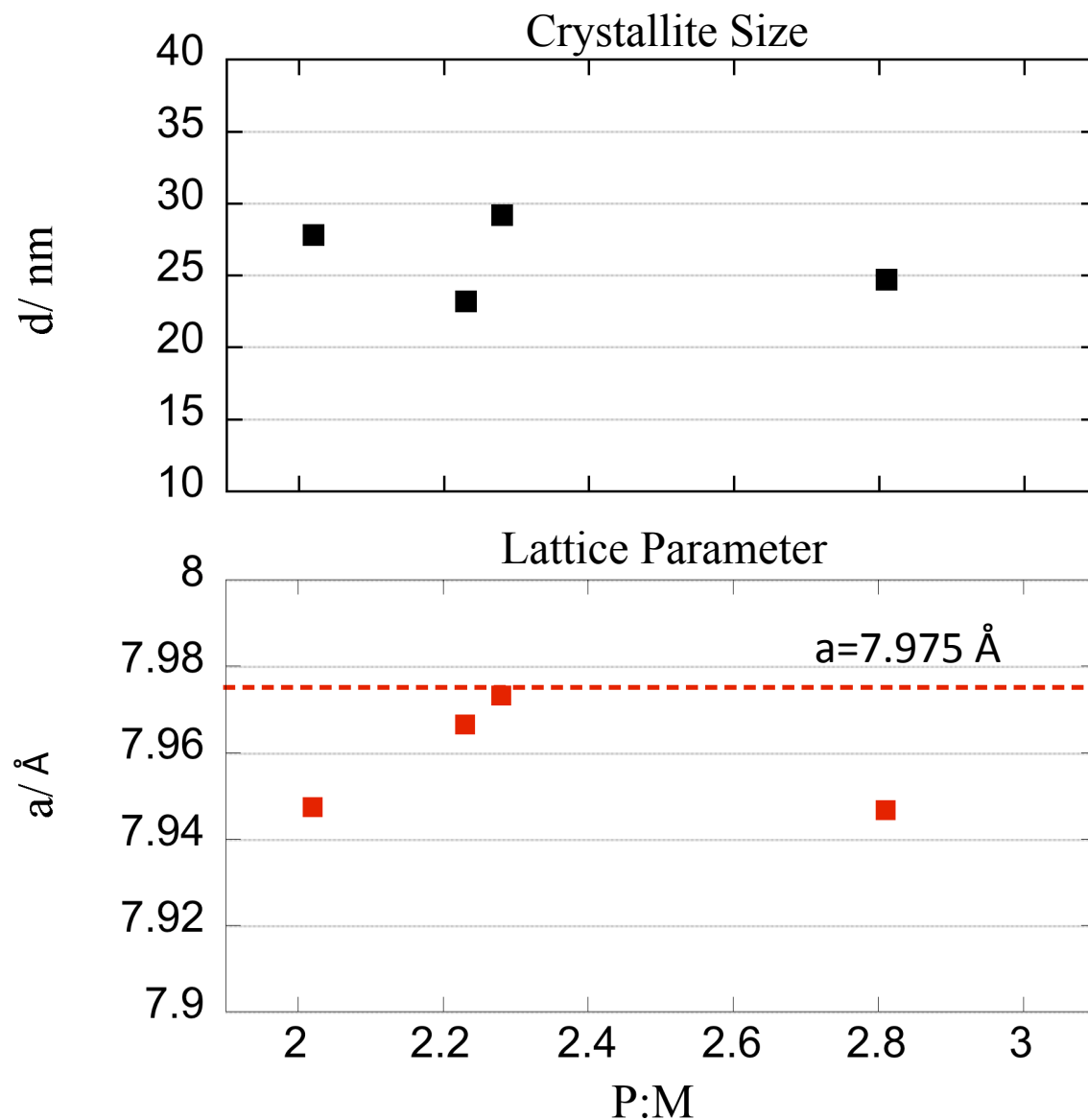


Characterization of $\text{In}_{0.1}\text{Sn}_{0.9}\text{P}_2\text{O}_7$ with varying P:M

P:M (XRF)



Characterization of $\text{In}_{0.1}\text{Sn}_{0.9}\text{P}_2\text{O}_7$ with varying P:M

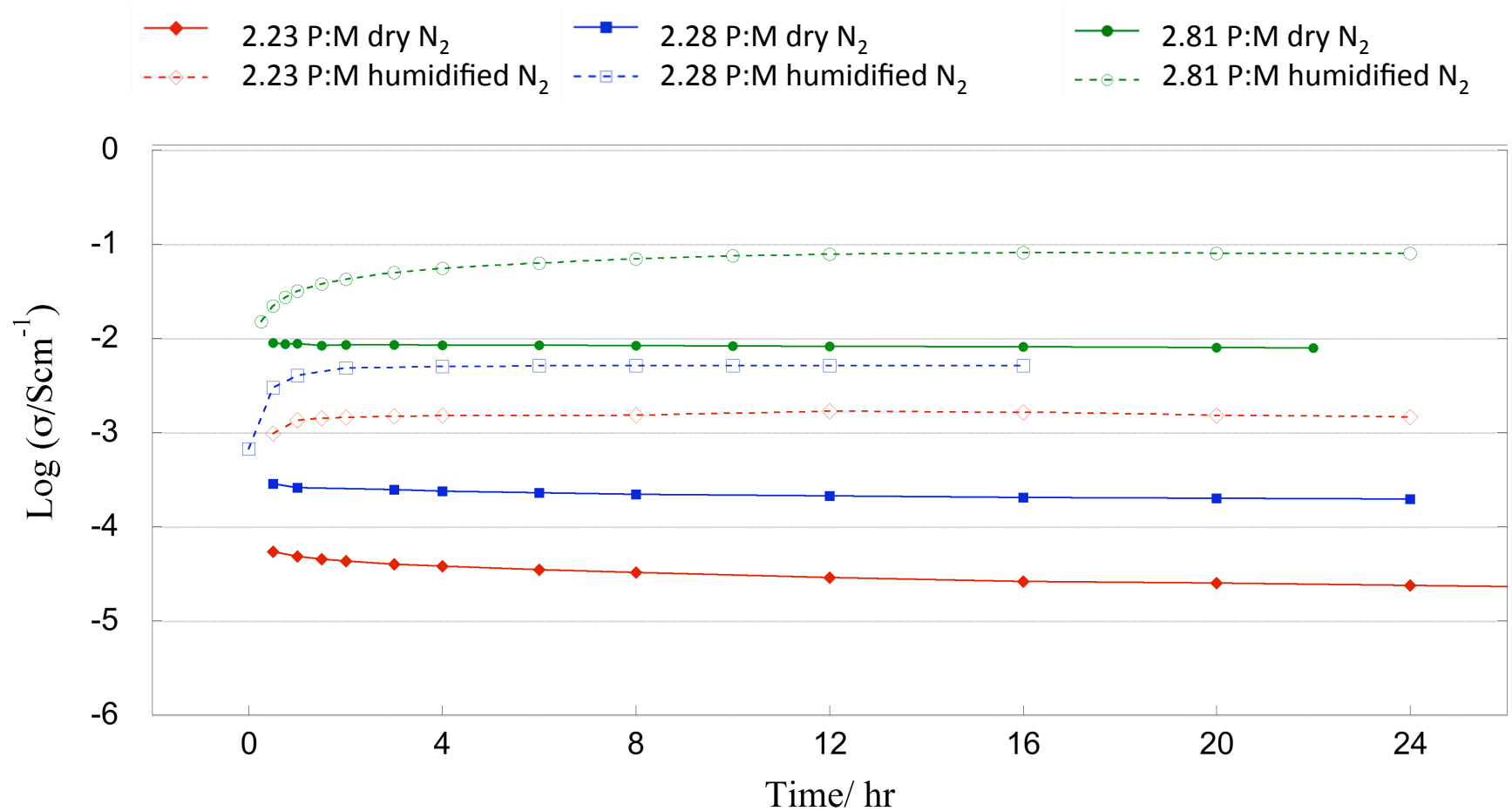


4-pt conductivity measurement of ITPP

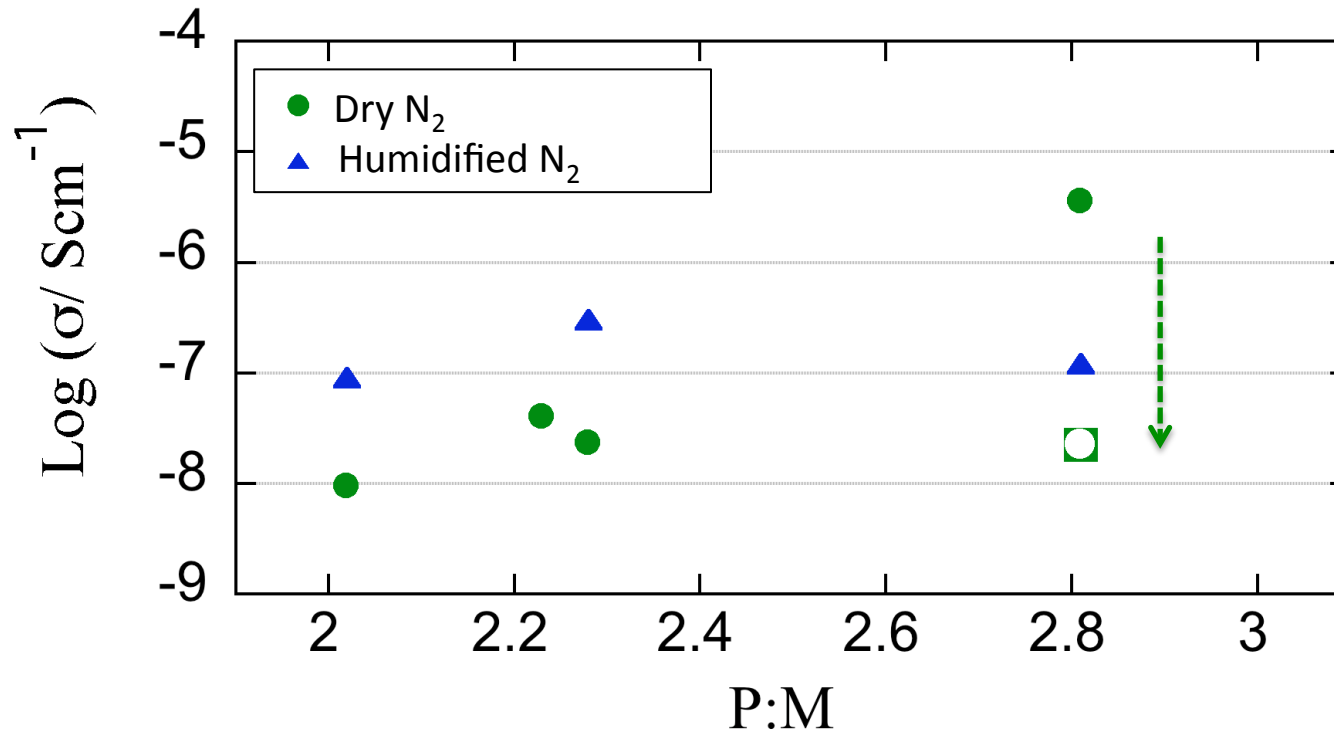
- Difficult to obtain dense pellets
 - Press pellets uniaxially, then isostatically
 - $\rho_{\text{high excess P:M (75\%)}} > \rho_{\text{low excess P:M (65\%)}}$
 - Did not sinter, except for 2.02 P:M
- Spring loaded compression to Pt foil
- Measured impedance, calculated conductivity

Conductivity of $\text{In}_{0.1}\text{Sn}_{0.9}\text{P}_2\text{O}_7$ with varying P:M

Stability of conductivity in dry and wet ($\text{pH}_2\text{O}=0.04$ bar) N_2 at 250°C



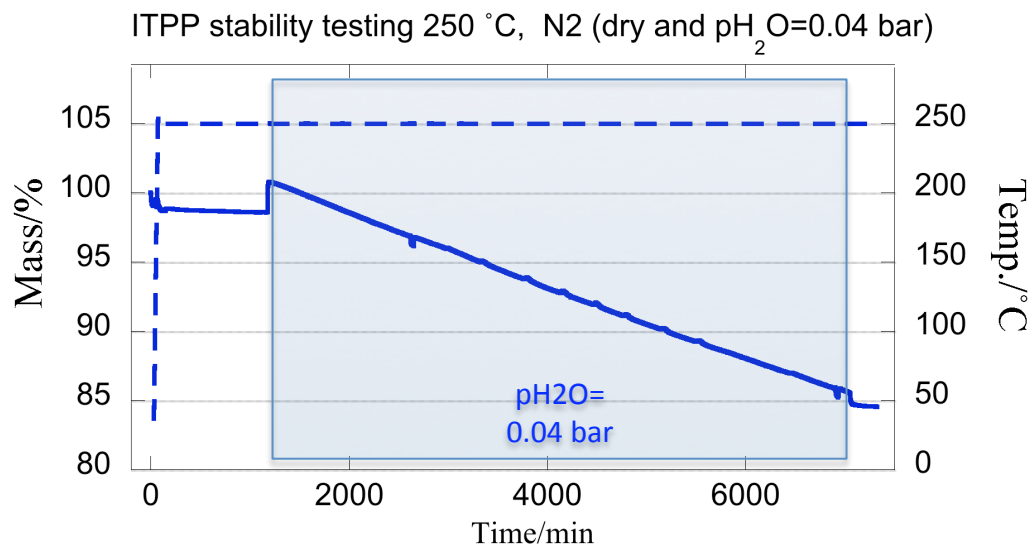
Conductivity of $\text{In}_{0.1}\text{Sn}_{0.9}\text{P}_2\text{O}_7$ with varying P:M



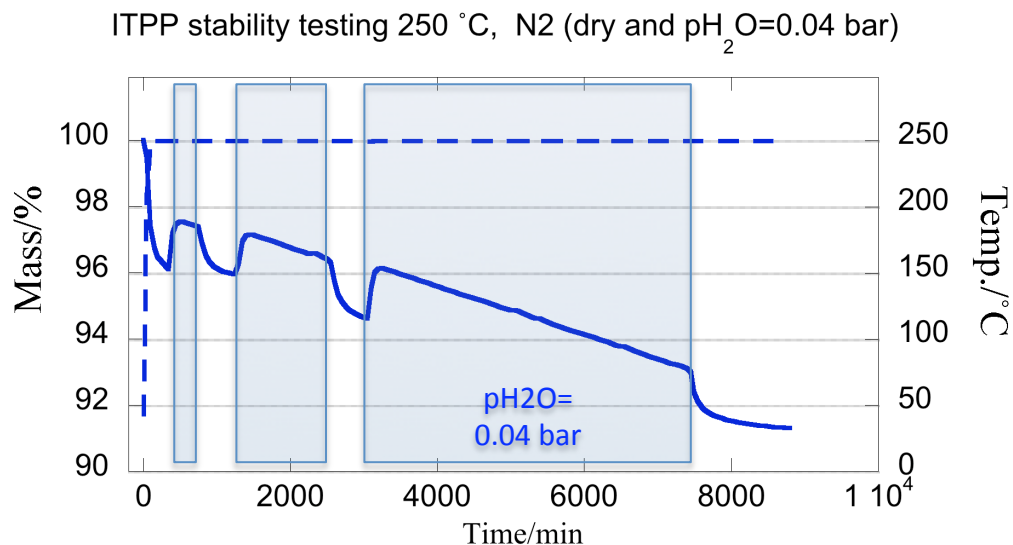
- Conductivity at 600 °C similar regardless of starting P:M
- Presence of H_2O has strong influence on stability

Stability of $\text{In}_{0.1}\text{Sn}_{0.9}\text{P}_2\text{O}_7$ with excess P:M

Loose Powder



Pressed Pellet
 $\rho/\rho_{th} \sim 0.75$



Indium Tin PyroPhosphate (ITPP) Conductivity

- Study indicates that excess phosphoric acid phase, likely residing at grain boundaries, has strong positive influence on conductivity
- While crystalline phase and overall composition were confirmed with XRD and XRF, we have not unequivocally determined that crystalline ITPP phase is stoichiometric in all cases
 - Possibly phosphate deficient ITPP with additional excess amorphous phosphorous phase
 - Substoichiometric ITPP has been shown to have reduced conductivity
- Future work:
 - Probe *crystalline* P:M (occupancy) using Neutron Powder Diffraction
 - Study protonic environment for varying P:M by probing vibrational states using Inelastic Neutron Scattering
 - Address mechanical limitations- formulate dense pellets and/or incorporate ITPP into membranes

Catalysis of Nitrogen Reduction

Nitrogen triple bond energy 226 kcal/mole ~ 1MJ/mole!

Homogeneous phase molecular catalysts *Associative* (bond proton to N₂ then break N₂ bond...nitrogenase) Reaction has not been driven electrochemically.

Heterogeneous catalysis on Ru surfaces *Dissociative* (split triple bond then react...Haber-Bosch)

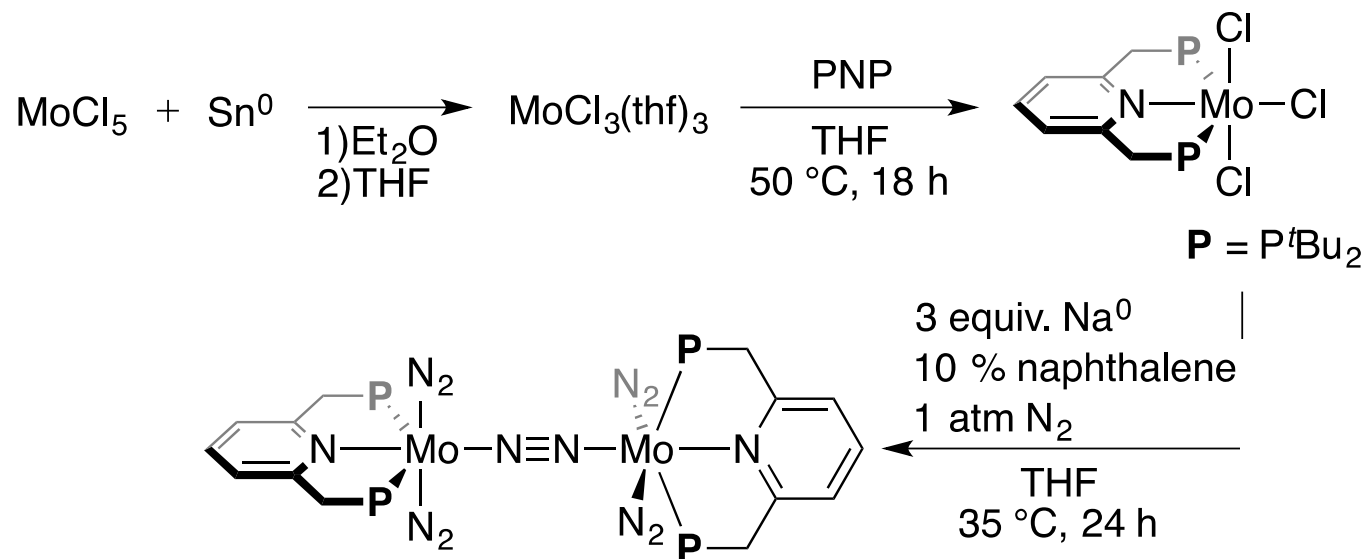
Heterogeneous catalysis MoN_x surfaces ?
(little work has been performed on metal nitride surfaces...must suppress H₂ formation)

Electrocatalysis has not been explored in detail

High pressure studies are advantageous to shift equilibrium



Synthesis of dinuclear dinitrogen complex



N₂ reduction catalysis with
1 equiv [(PNP)Mo(N₂)₂]₂(N₂):

72 equiv Cp₂Co
96 equiv [LuH][OTf]
ca. 1 atm N₂
solvent
20 hr, room temperature

Solvent	Equiv NH ₃ /cat
Toluene (Nishibayashi)	11.8
Toluene (Our work)	13.1
Various ILs	ca. 0.5

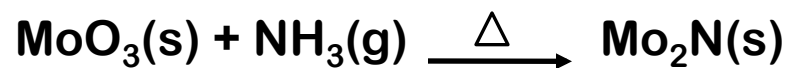
Echem experiments ongoing ...

H₂ is also formed

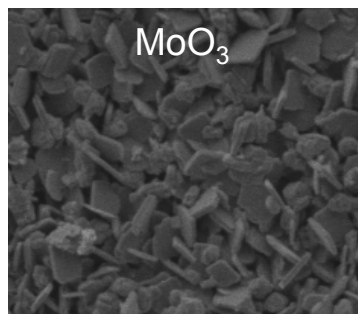
Mo₂N as a catalyst

- γ -Mo₂N is known to catalyze a number of reactions such as hydrogenolysis, and methanol steam reforming
- It is one of the most active non-group 8 catalysts for ammonia synthesis
- γ -Mo₂N is electrically conductive, which makes it an appealing candidate for use as an electrocatalyst
- Empirical relationships exist correlating sample preparation conditions and surface treatment and catalytic activity
- However, correlation between the catalytic activity and chemical structure is poorly understood

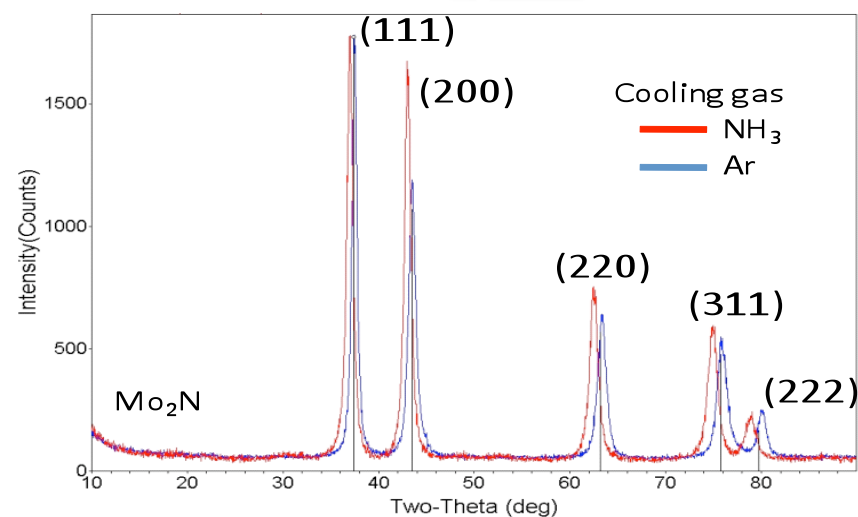
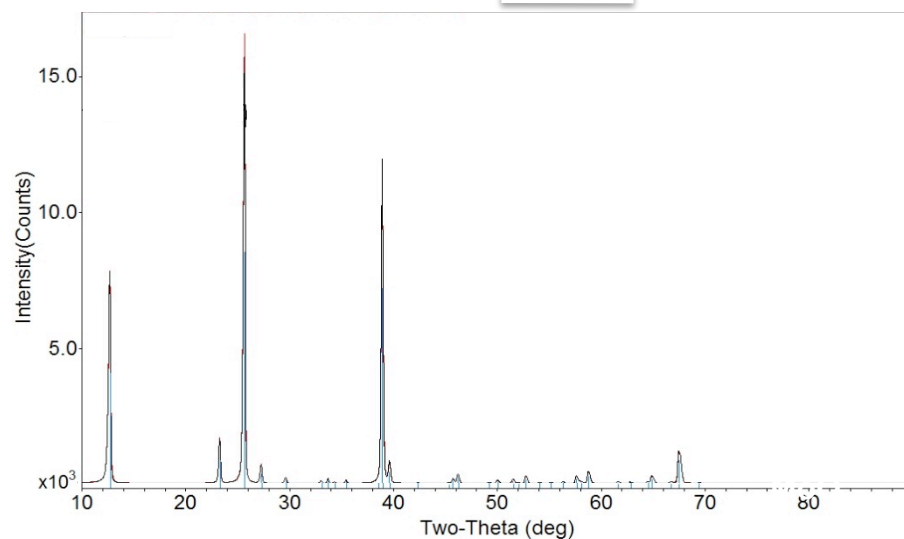
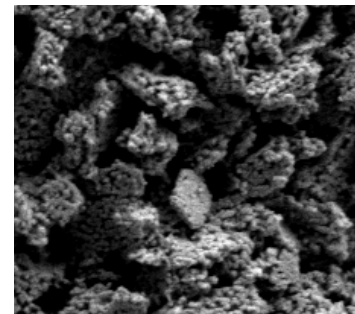
Mo₂N synthesis – powders



γ -Mo₂N



pseudomorphic rxn →



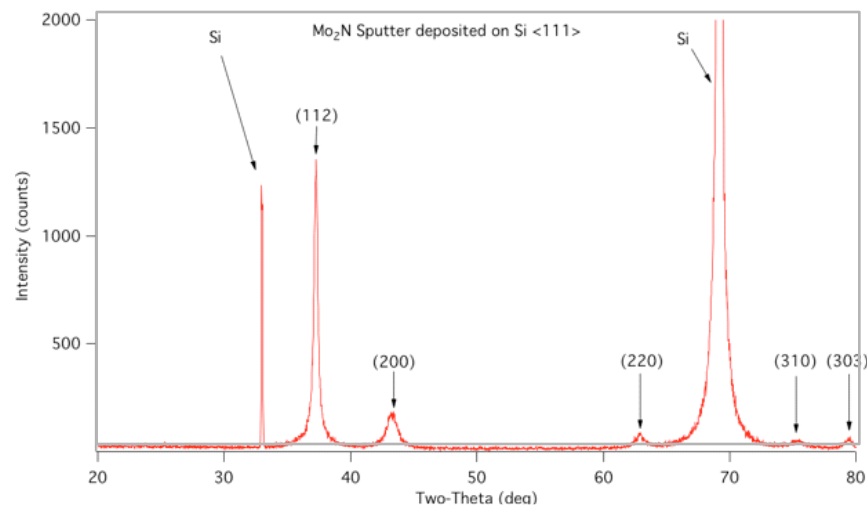
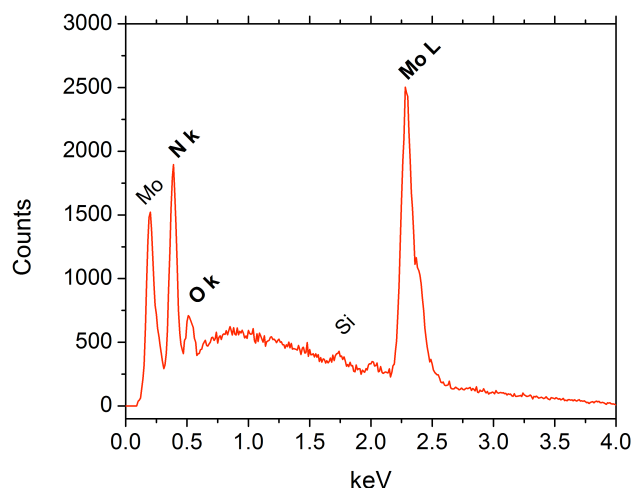
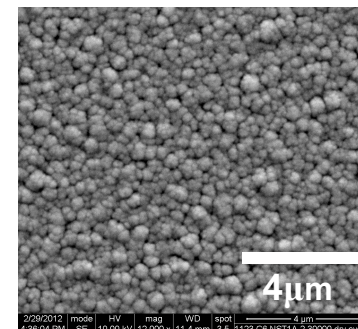
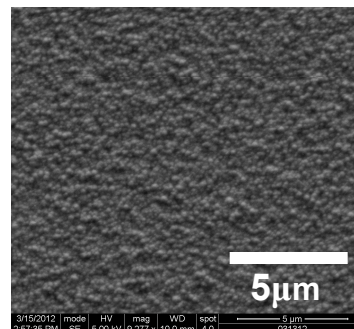
Very sensitive to possible presence of O₂ or water

Mo₂N synthesis – films

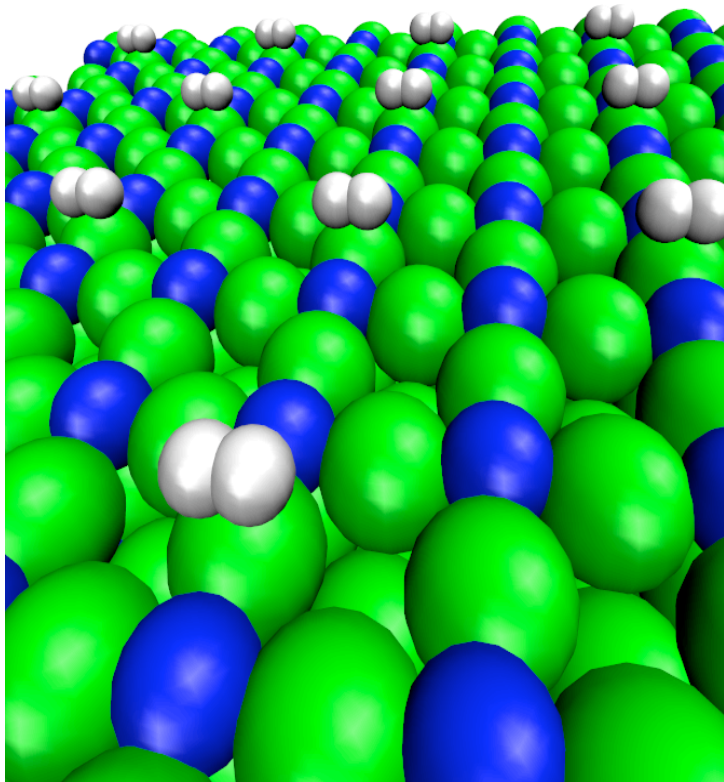
Reactive ion beam sputtering



Product crystallinity, structure, deposition rate and surface area vary with: gas composition, pressure, type of substrate



Idealized surface structure of Mo_2N

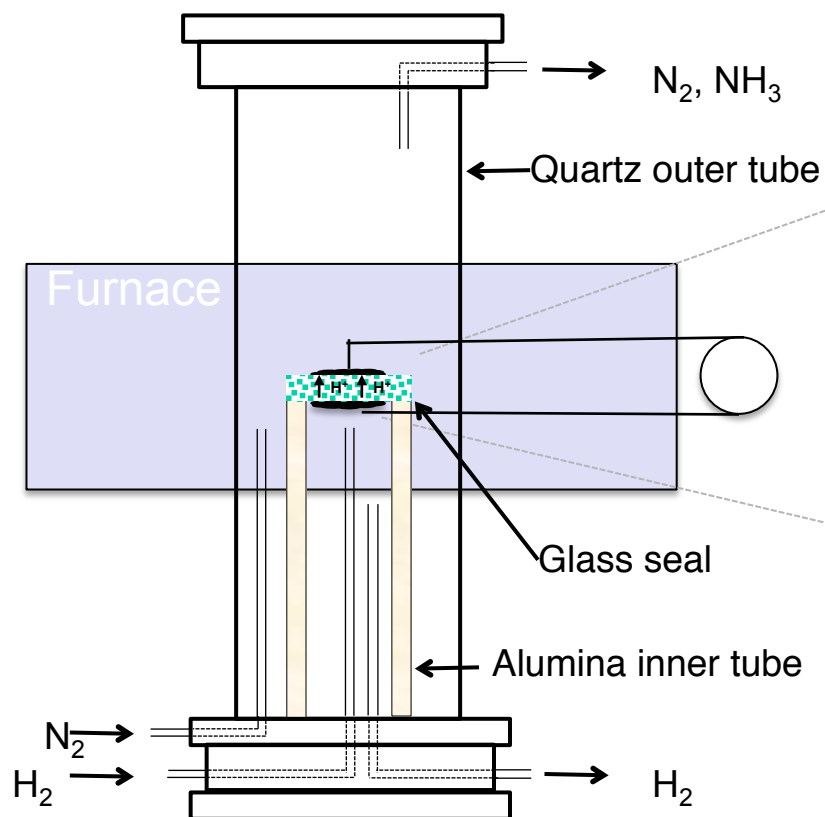


fcc structure with $\frac{1}{2}$ N positions vacant

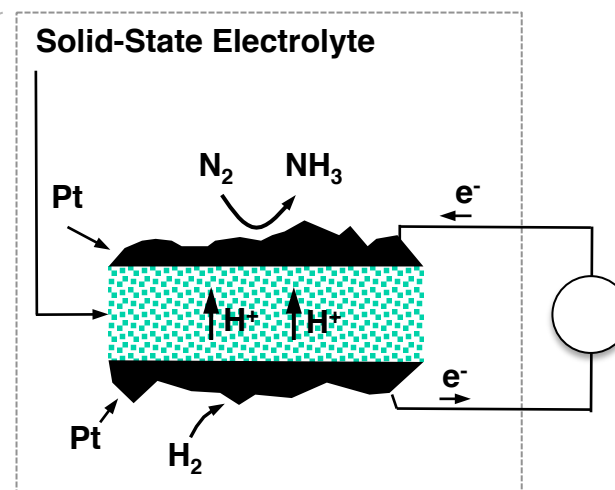
THEORY: DFT N_2 binds to surface Mo atoms in side-on fashion

Gas Phase Echem Cell: Experimental Set-up

2-Chamber reactor cell



Electrochemical Cell



- Atmospheric pressure
- 550-750 °C

Solid state electrochemical NH₃ synthesis

Proton Conductor	Cell	Temp	NH ₃ Formation Rate (mol s ⁻¹ cm ⁻²)
SCY	H ₂ ,Pd SCY Pd, N ₂ , NH ₃ , He	570°C	4.5 x 10 ⁻⁹ [1]
SCY	Steam H ₂ O,Pd SCY Ru-based, N ₂ , NH ₃ , He	650°C	9.1 x 10 ⁻¹⁴ [2]
BCGO	H ₂ ,Ag-Pd BCGO Ag-Pd, N ₂ , NH ₃	480°C	3.09 x 10 ⁻⁹ [3]
Nafion	H ₂ ,Pt Nafion Ru, N ₂ , NH ₃	80 °C	1.13 x 10 ⁻⁸ [4]
SCY	H₂,Pt SCY Pt, N₂, NH₃	650°C	2 x 10⁻⁹ Our work

1. Marnellos, *Science*, 1998
2. Skodra, *Solid State Ionics*, 2009
3. Li, *J Solid State Electrochem*, 2005
4. Xu, *Sci China Ser B:Chem*, 2009

Conclusions

- Tin pyrophosphate proton conductors are promising membrane materials for intermediate temperature ($\sim 250^{\circ}\text{C}$) electrochemical ammonia synthesis
- Ionic liquids may have promise
- Mo_2N studies are feasible with synthetic procedures for film formation
- Homogeneous Mo catalysts perform ammonia synthesis in ionic liquids, but development will require understanding of solvent effects and further investigation
- Electrochemical ammonia synthesis at 250°C is lowest temp prep using solid membrane material.

NEXT UP

Optimization of electrochemical cell design...catalyst, electrode fabrication, etc.