

2014 NH3 Fuel Conference
THE 11TH ANNUAL NH3 FUEL CONFERENCE

-
NH3, THE RENEWABLE CARBON FREE FUEL
SEPTEMBER 21 – 24, 2014 • DES MOINES, IA

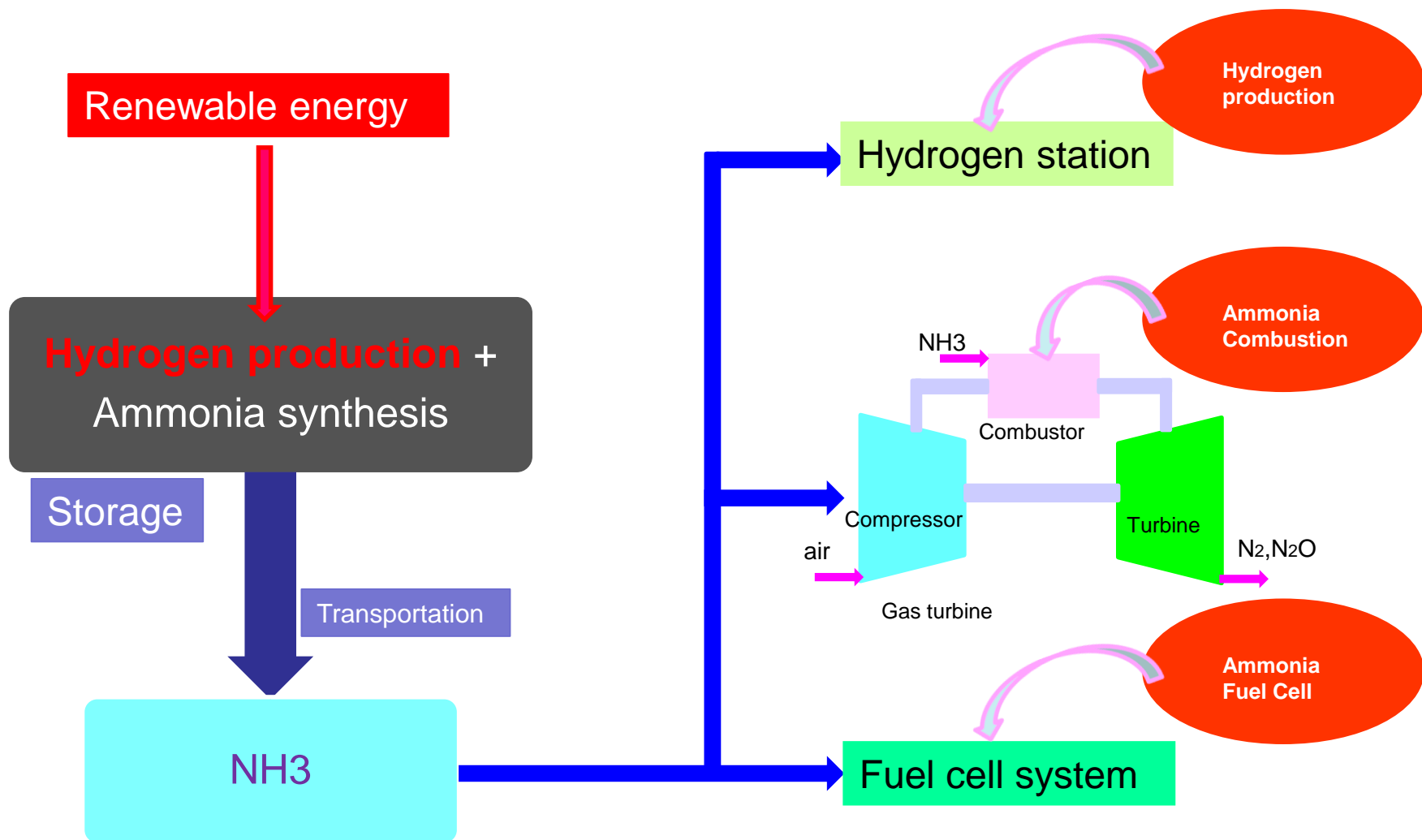
Micro Gas Turbine Operation with Kerosene and Ammonia

Norihiko Iki, Osamu Kurata, Takayuki Matsunuma, Takahiro Inoue,
Masato Suzuki, Taku Tsujimura and Hirohide Furutani

Fukushima Renewable Energy Institute (FREA),
National Institute of Advanced Industrial Science and Technology (AIST)

Contents

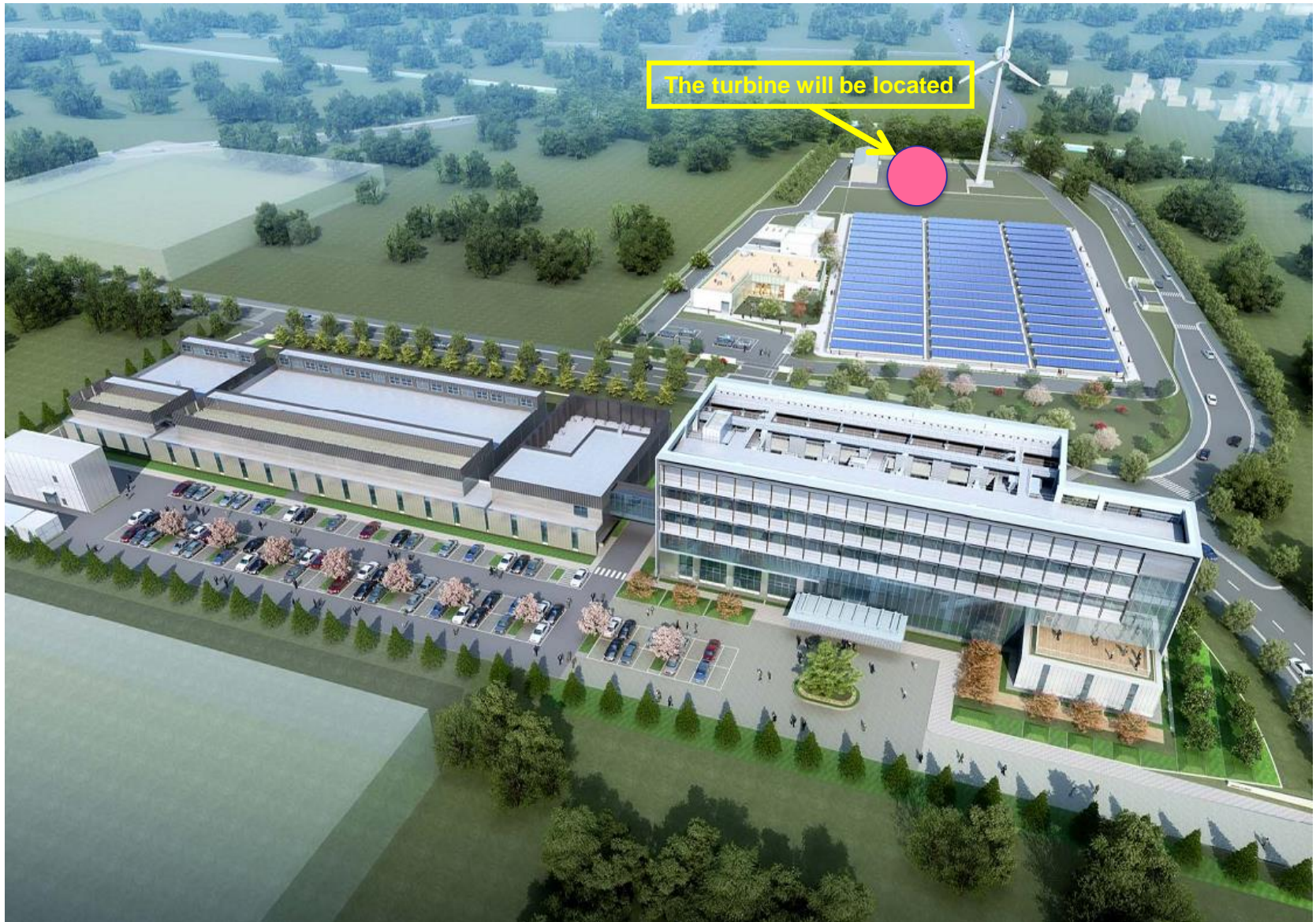
1. Introduction
2. Plan
3. Results
4. Future task
5. Summary



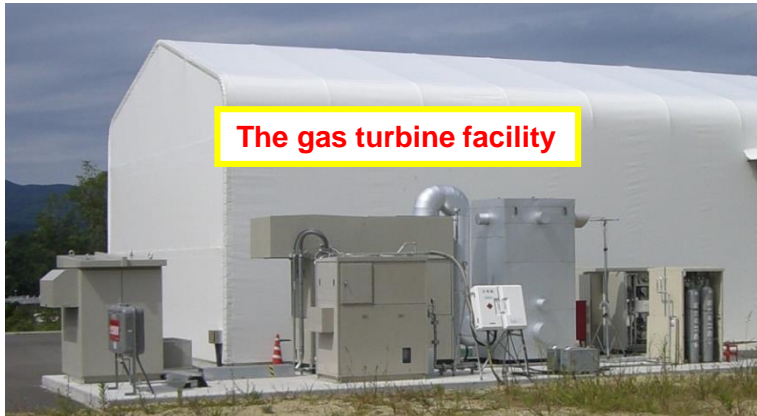
Contents

1. Introduction
2. Plan
3. Results
4. Future task
5. Summary

Fukushima Renewable Energy Institute (FREA), AIST



50kW class micro gas turbine set in FREA

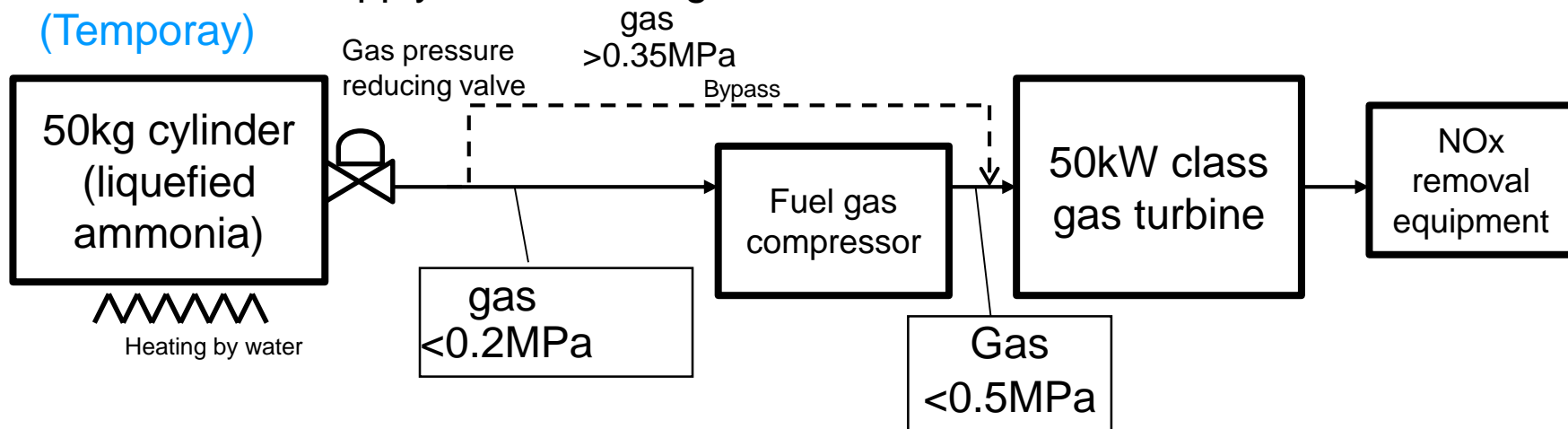


50kW class micro gas turbine firing kerosene was remodeled for power generation firing ammonia. A standard combustor is replaced with a prototype combustor which enables a bi-fuel supply of kerosene and ammonia gas. Diffusion combustion is employed to the prototype combustor due to its flame stability.

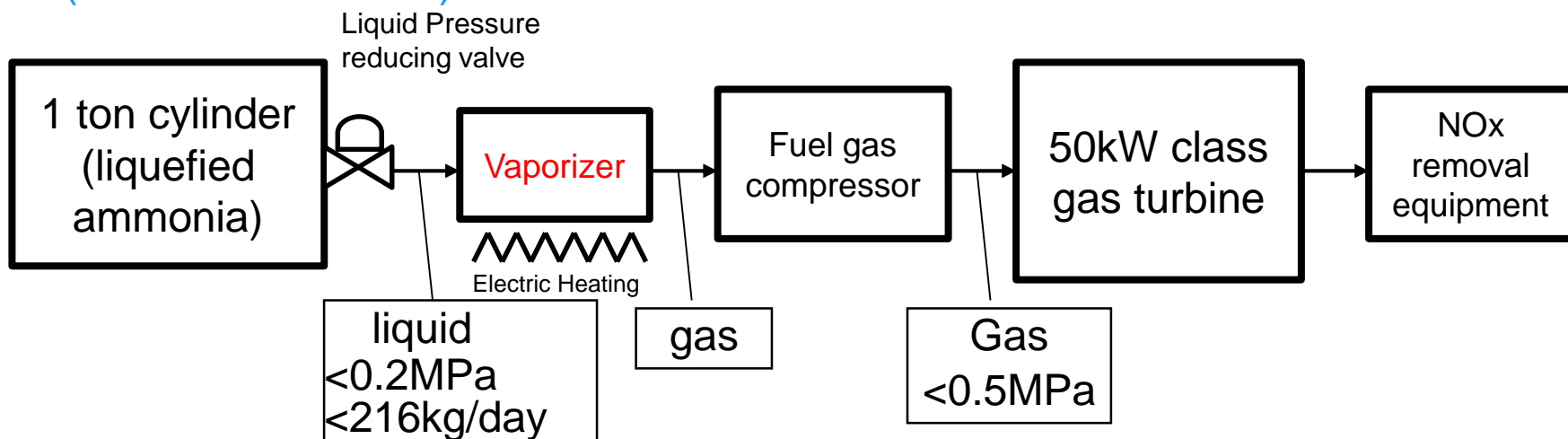


Plan of Ammonia Supply

- Small amount supply of ammonia gas (Kerosene ammonia combustion)
(Temporay)



- Large amount supply of ammonia liquid and vaporizer (Ammonia combustion)
(Under construction)



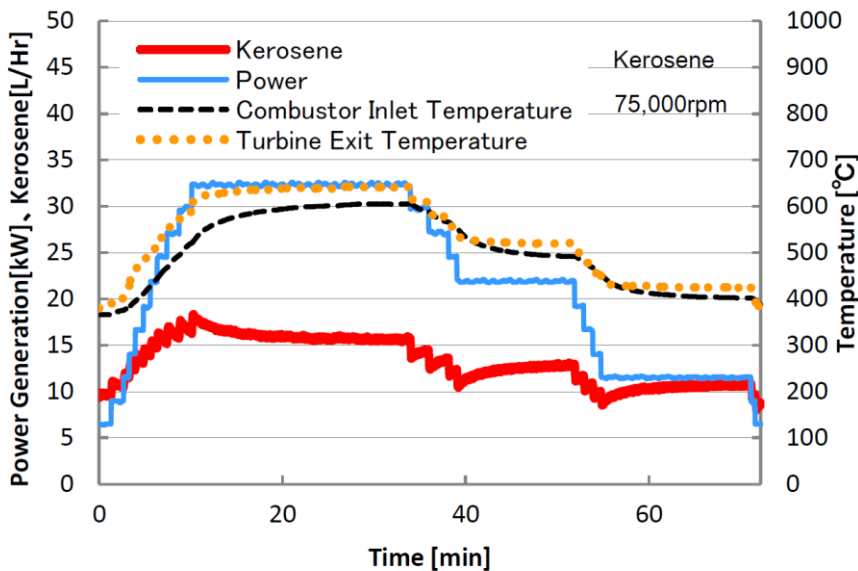
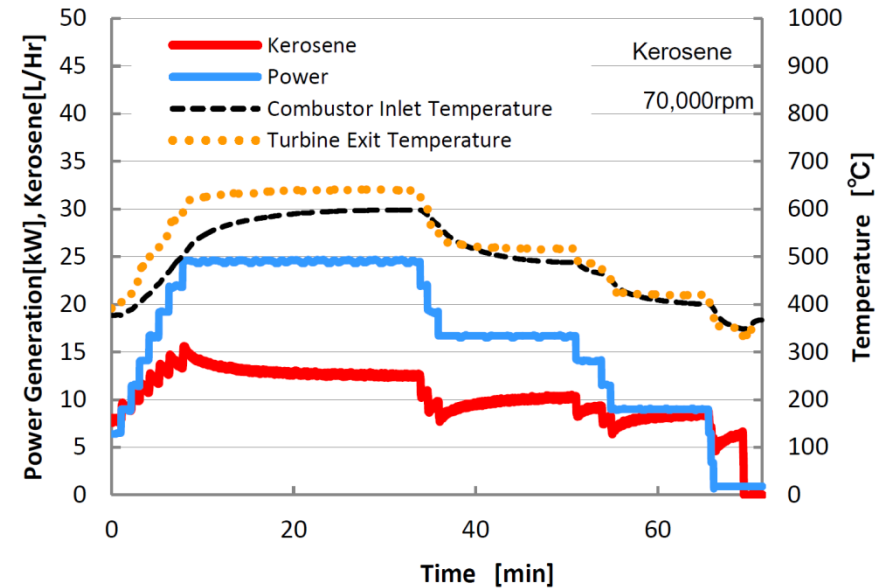
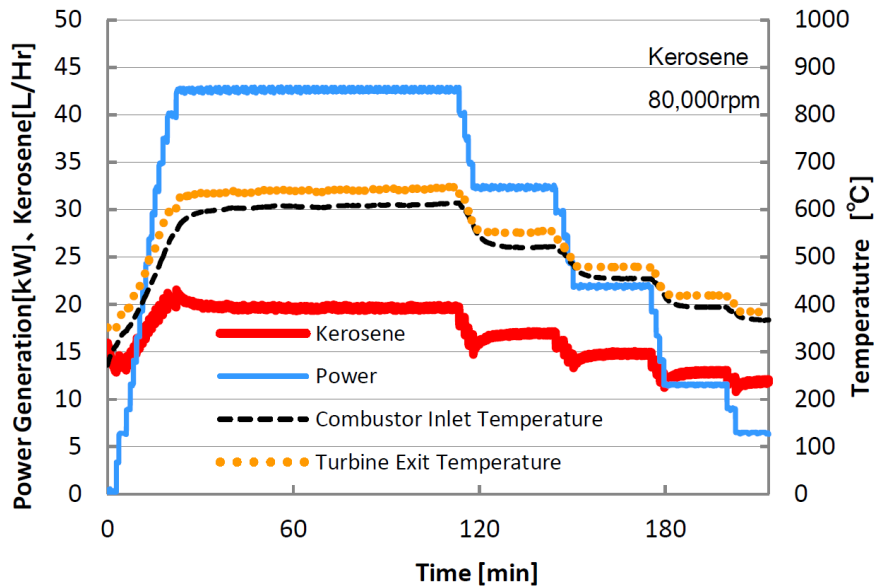
Contents

1. Introduction
2. Plan
3. Results
4. Future task
5. Summary

Test facilities for micro gas turbine power generation



Performance test firing kerosene in the standard combustor



Temporary facilities for ammonia gas fuel supply

Fuel gas compressor

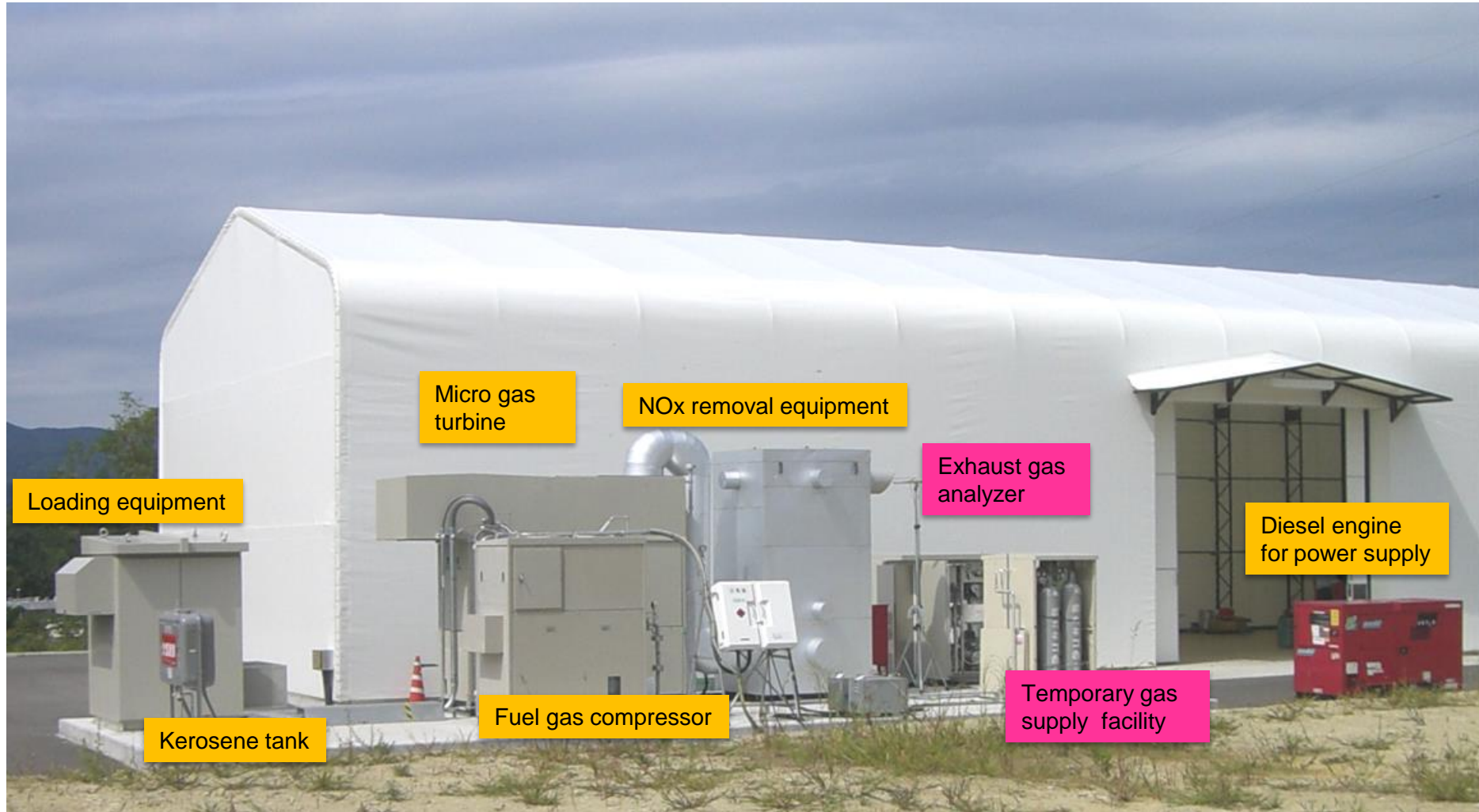
NOx removal equipment

Micro Gas turbine

Gas bomb storage
(Nitrogen, Ammonia)



Test facilities for micro gas turbine power generation with temporary gas supply facility



Exchange of Combustor

Micro gas turbine



Removed standard combustor for kerosene



Installation of the prototype combustor for ammonia



The prototype combustor for ammonia



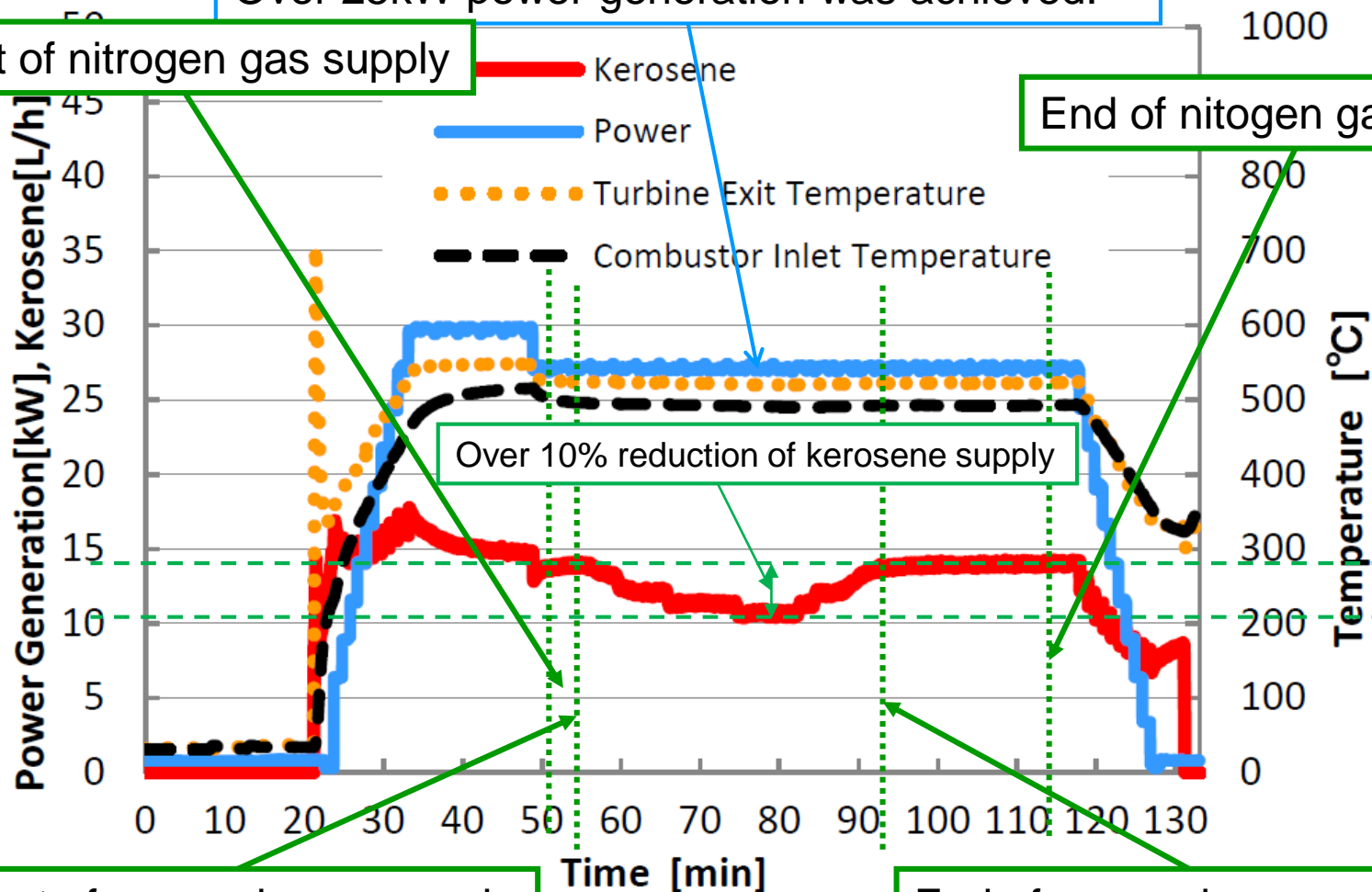
Co-firing Kerosene and Ammonia (1)

25kW operation

Over 25kW power generation was achieved.

Start of nitrogen gas supply

End of nitrogen gas supply

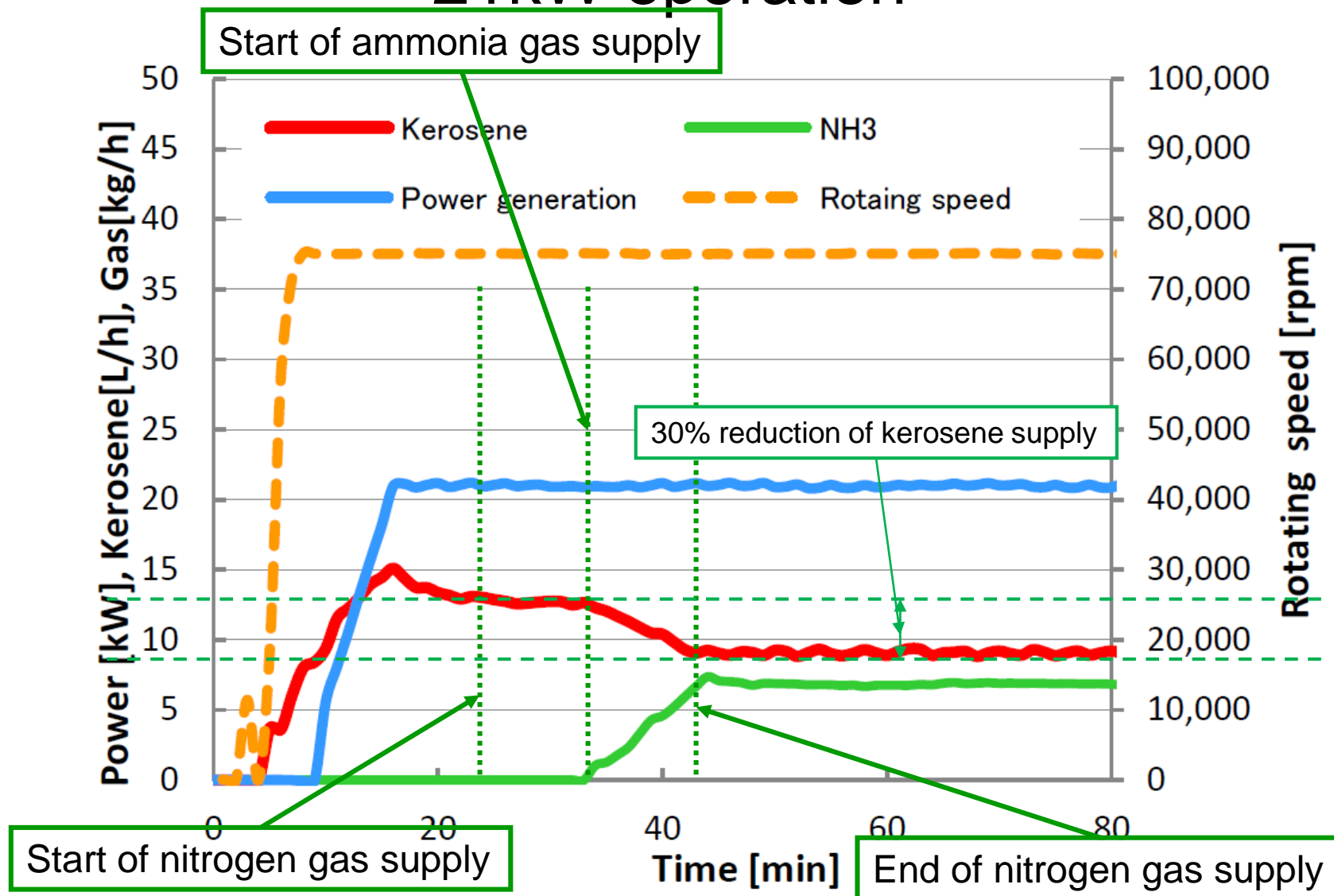


Start of ammonia gas supply

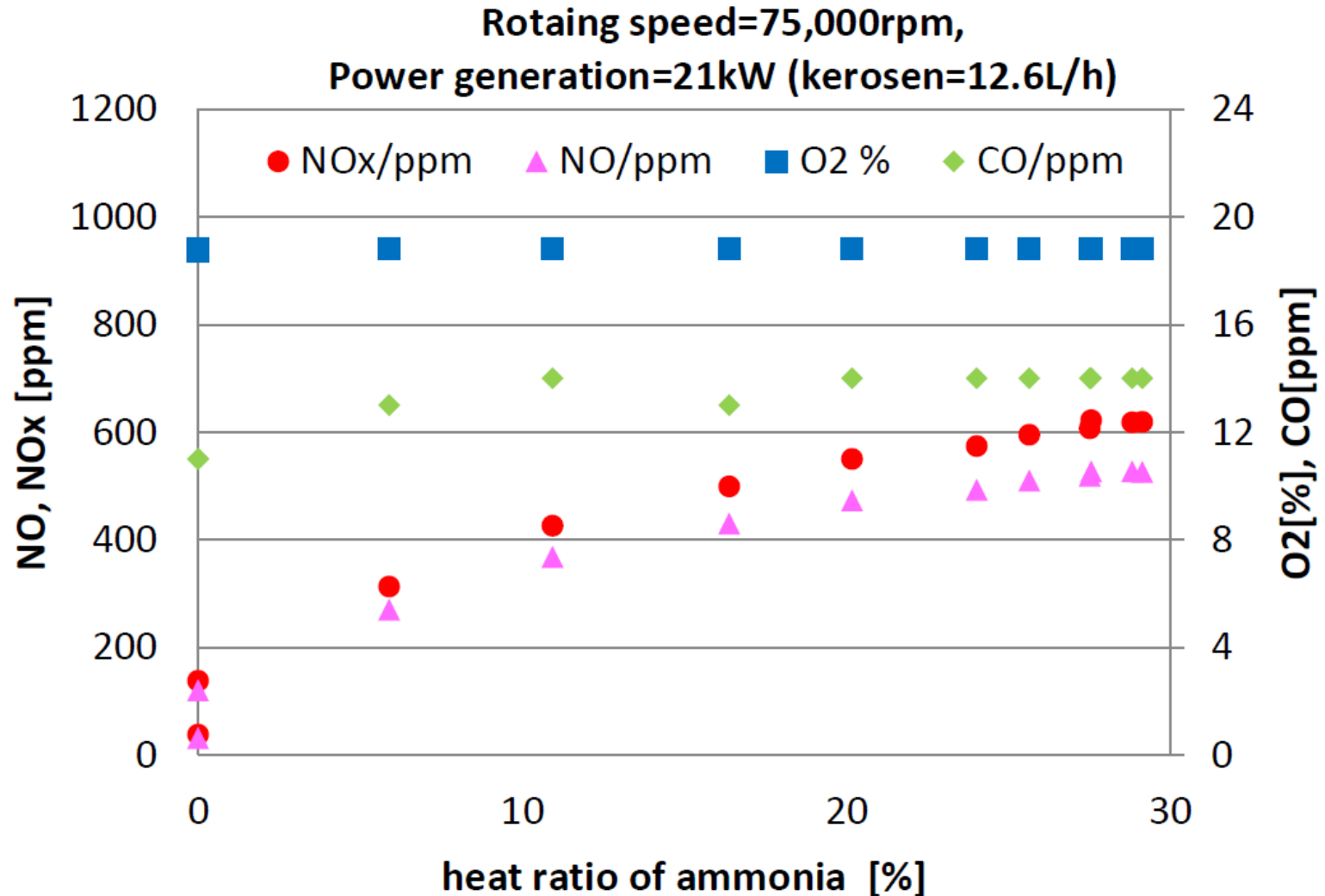
End of ammonia gas supply

Co-firing Kerosene and Ammonia (2)

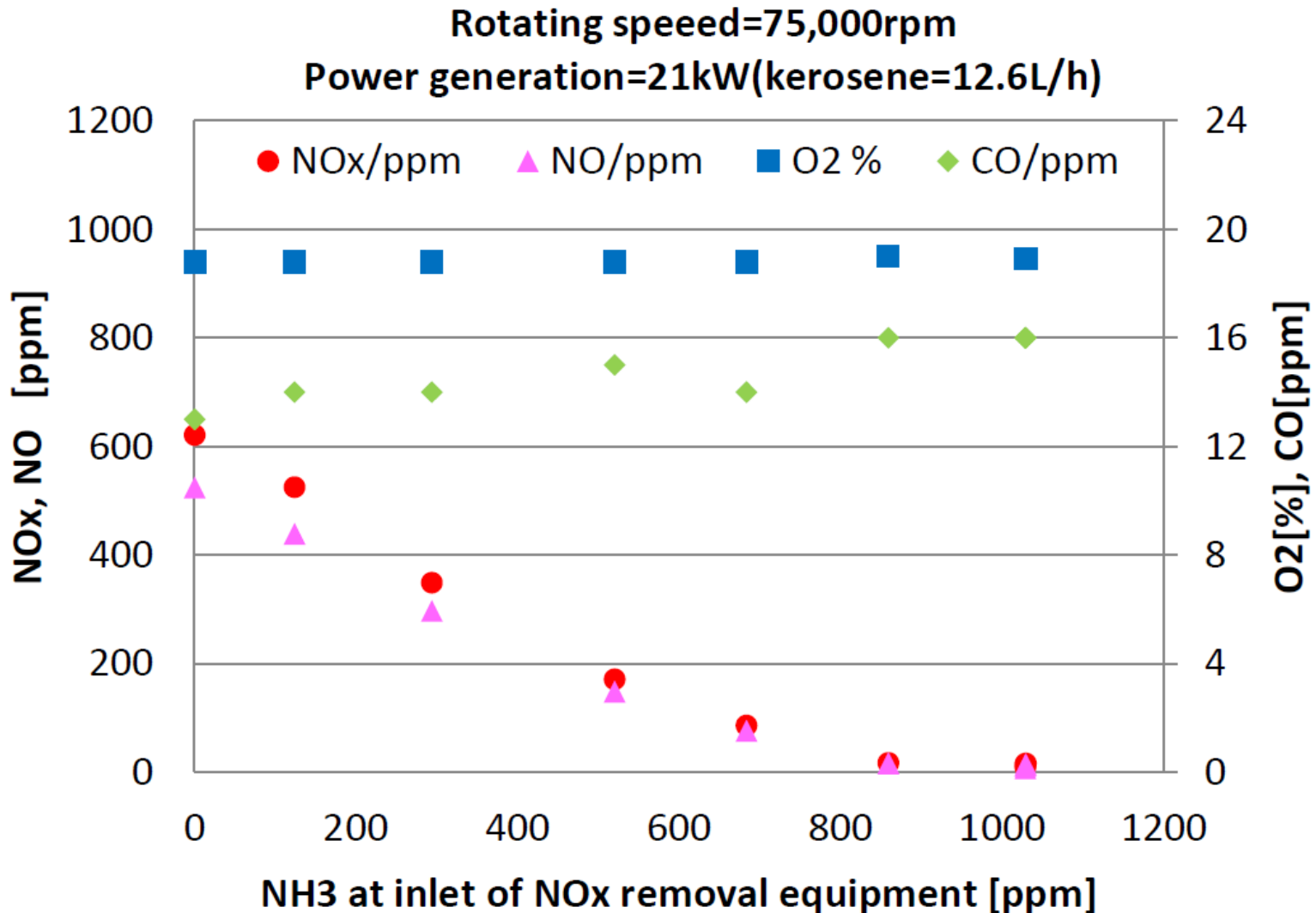
21kW operation



Co-firing Kerosene and Ammonia(3) Emission



Co-firing Kerosene and Ammonia(4) NOx reduction



Contents

1. Introduction
2. Plan
3. Results
4. Future task
5. Summary

Future task

Near future

- Increasing of supplying ratio of ammonia gas for power generation firing kerosene-ammonia
- Increasing of power generation
- Trial of power generation firing ammonia gas only

Future task and under planning

- Methane-ammonia firing
- Development of low NOx combustor by cooperation with Tohoku university

Contents

1. Introduction
2. Plan
3. Results
4. Future task
5. Summary

Summary

- 50kW class micro gas turbine firing kerosene was remodeled for power generation firing ammonia.
- A standard combustor is replaced with a prototype combustor which enables a bi-fuel supply of kerosene and ammonia gas.
- Diffusion combustion is employed to the prototype combustor due to its flame stability.
- Demonstration test of co-firing of kerosene and ammonia gas was achieved to check the functionality of the each component of the micro gas turbine.
- The gas turbine started firing kerosene and increased its electric power output.
- After achievement of stable power output, ammonia gas was started to be supplied and its flow rate increased gradually.
- Over 25kW power generation was achieved by supplying about 10% heat from ammonia gas in HHV.
- 21kW power generation was achieved by supplying about 30% heat from ammonia gas in HHV.

Acknowledgement

- This work was supported by Council for Science, Technology and Innovation (CSTI), Cross-ministerial Strategic Innovation Promotion Program (SIP), “energy carrier” (Funding agency : JST).
- The authors also thank to Professor Kobashashi, Tohoku University, and “Toyota Turbine and Systems Inc.” for the advice on the combustion technology and the operation of micro gas turbine.