Design of Iron-Nickel Nanocatalysts for Low-Temperature Electrochemical Ammonia Generation

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Vision for Electrochemical Ammonia Production

Ammonia Synthesis



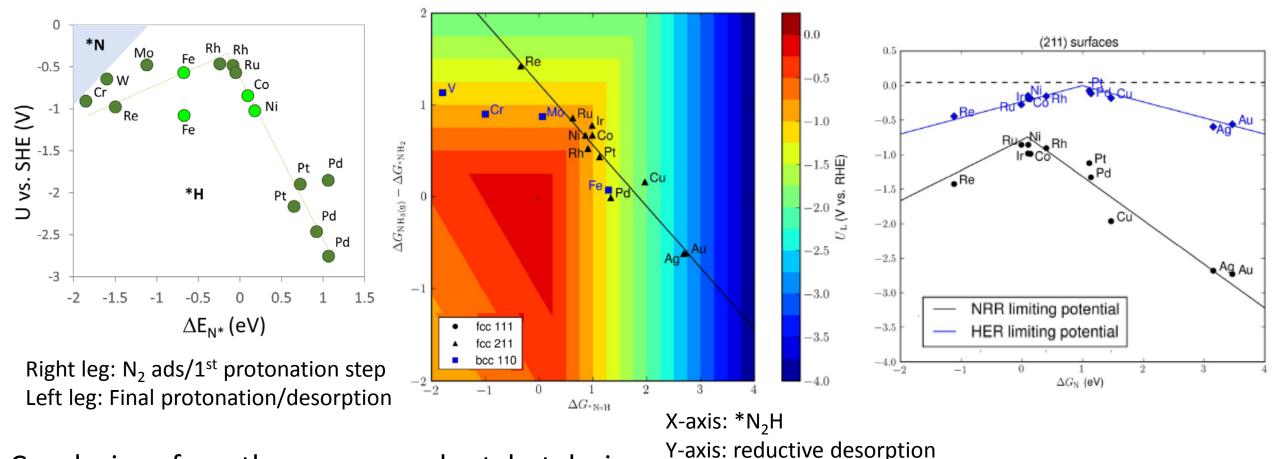
J.N. Renner, L.F. Greenlee, A.M. Herring, K.E. Ayers, The Electrochemical Society Interface, Summer 2015.



Industrial Uses: chemical synthesis, emissions scrubbing, refrigeration

- Electrically driven process for low temp/pressure/emissions
- Compatible with intermittent operation
- High regional demand for fertilizer co-located with renewables

Linear Scaling Relationships Suggest Dominance of HER



Conclusions from theory on novel catalyst design:

- Energetics must scale differently
- Depart from linear scaling relationships completely

E. Skúlason, et al. *Physical Chemistry Chemical Physics*, 14 (2012). Montoya, et al. *ChemSusChem* 2015, 8, 2180 – 2186.

A Team Approach



2014: USDA SBIR Phase I



MINES.



2015-2017: USDA SBIR Phase II





2016-2017: DOE SBIR Phase I

2016-2019: DOE BES NH₃







- Can we make ammonia with FeNi catalysts?
- How do catalyst composition and morphology affect NH₃ production?
- Ammonia contamination: Controls and experimental design?
- What can we learn about the catalyst surface?
- Can we control the surface environment of the catalyst?







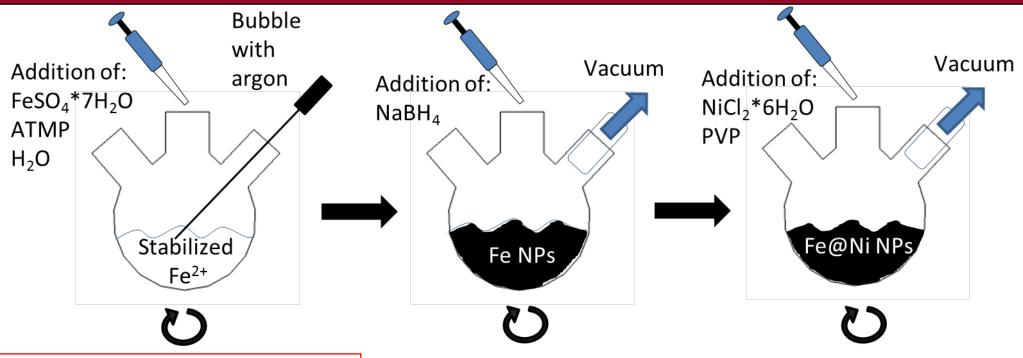
Phase I: Initial Results

Can we make ammonia at low temperature?

➤ Alkaline electrolyte & FeNi catalysts



Synthesis Method & Parameter Variation to Control NP Performance

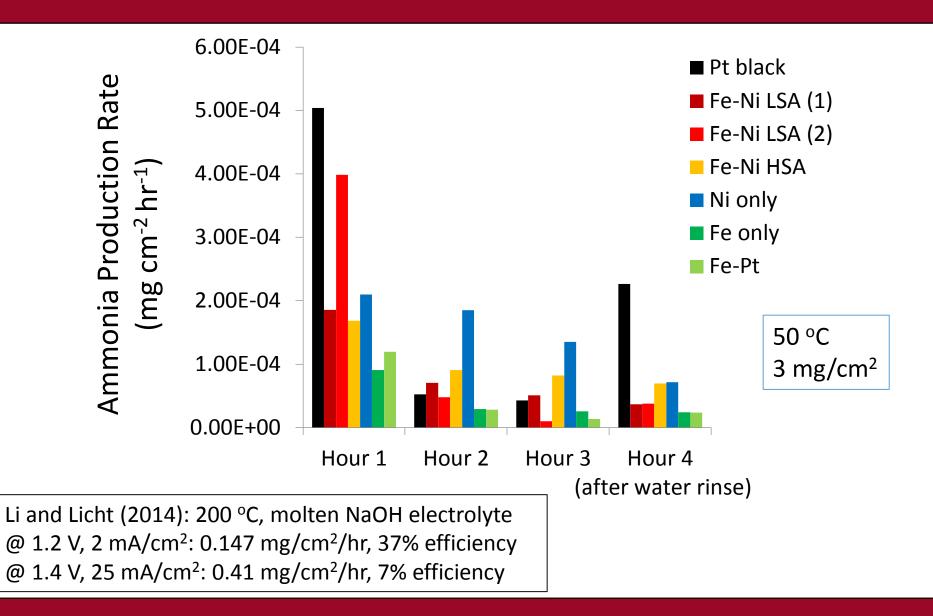


- Molar ratio of stabilizer:Fe
- Fe concentration
- Fe salt / oxidation state
- Type of stabilizer
- 1-step vs 2-step synthesis

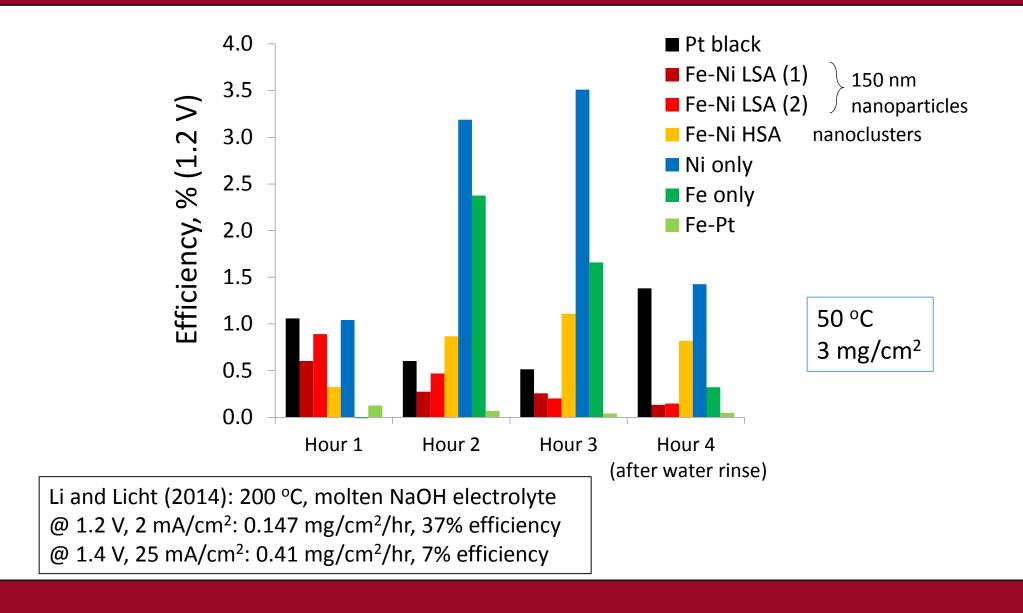
- Molar ratio of BH₄:Fe
- Rate of NaBH₄ addition
- Age of NaBH₄

- Molar ratio of stabilizer:Ni
- Molar ratio of Ni:Fe
- Type of stabilizer
- Rate of Ni/stabilizer addition
- Time between BH₄ addition and Ni/stabilizer addition

Ammonia Production Rate at 1.2 V



Coulombic Efficiency





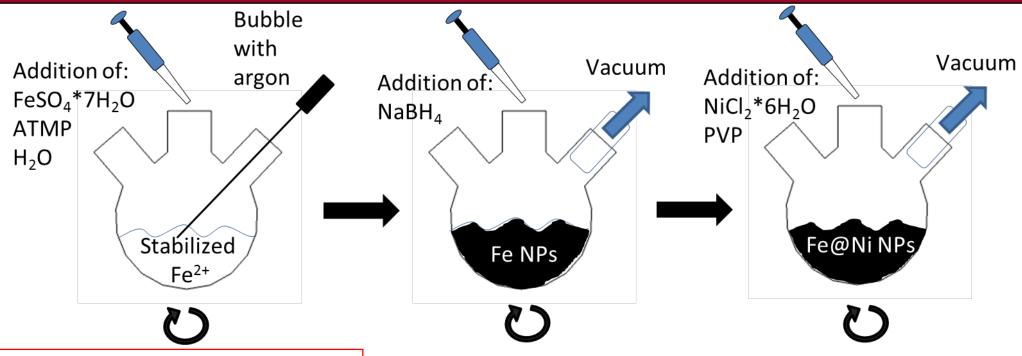






Phase II: Catalyst Composition & Morphology

Synthesis Method & Parameter Variation to Control NP Performance



- Molar ratio of stabilizer:Fe
- Fe concentration
- Fe salt / oxidation state
- Type of stabilizer
- 1-step vs 2-step synthesis

- Molar ratio of BH₄:Fe
- Rate of NaBH₄ addition
- Age of NaBH₄

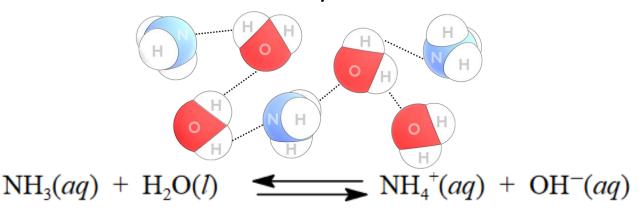
- Molar ratio of stabilizer:Ni
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Ammonia Contamination



Experimental Design Considerations

- Ammonia adsorption materials of setup
- Gas tight setup
- Gas flow rate
- Electrode positioning/contamination
- Liquid electrolyte vs. gas phase cell
- Acid trap sampling position
- Catalyst/electrode preparation
- Ionomer degradation
- Electrode surface area / size



	Absorbance	Concentration (μM)
Тор	0.122	63.7
Тор	0.126	67.2
Middle	0.105	48.7
Middle	0.125	66.3
Bottom	0.115	57.5
Bottom	0.127	68.1
Average	0.12	61.9
STDev		7.5

Polymer	N_s
PVDF	1.0
PELD	4.4
PTFE	7.5
FEP	8.6
DE 1	/ 2 10 0

PFA $N_s = 10^{12} \text{ molec. NH}_3/\text{cm}^2$ 13.5

Conclusions - Questions

Can we make ammonia at low temp with alkaline electrochemistry?

- > Yes, but efficiencies remain low
- Much we do not understand about catalysts and engineering

Do we have the appropriate controls in place?

> Acid trap background, Ar flow, Ar e-chem, N₂ flow

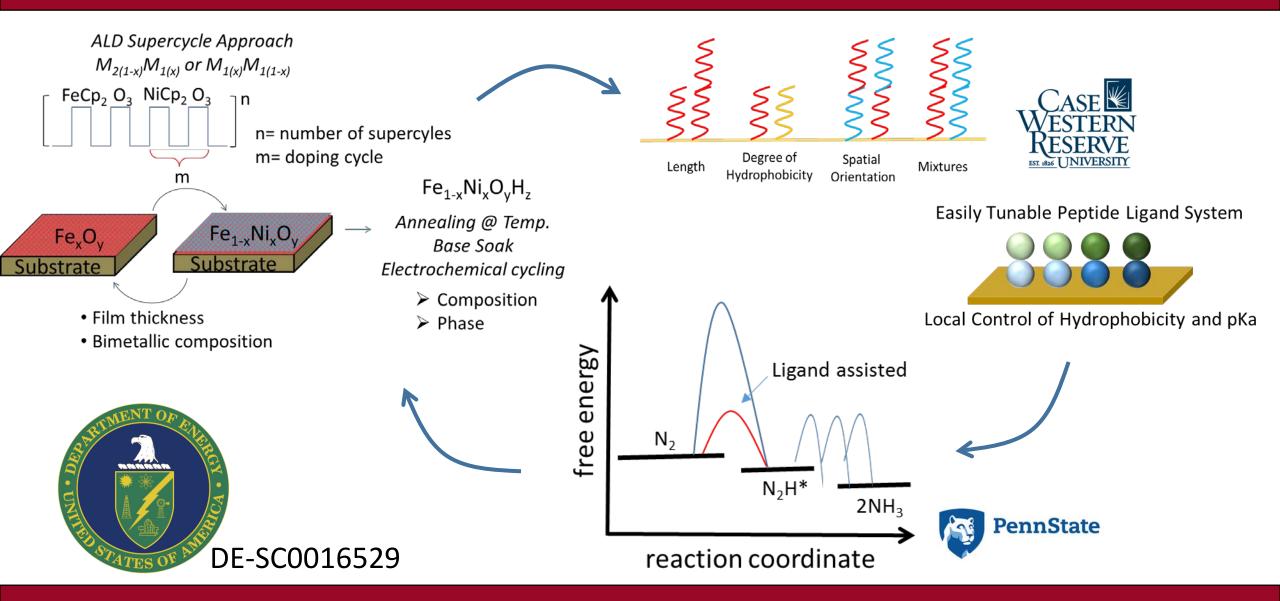
Do we have a robust experimental design and testing setup?

- ➤ Gas tight, flow meters, materials with low NH₃ adsorption
- > Next: Gas-phase cell / larger electrode SA / electrode engineering

Can we control the surface environment of the catalyst?

- > Future work: Inspirations from nitrogenase enzyme
- Catalyst morphology & composition

Coordinated Catalyst-Surface Chemistry-Theory Approach



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